

# Technical Bulletin

BT14H002IGB-00

# SPINchiller<sup>3</sup>

High efficiency air-cooled liquid chiller air-cooled for outdoor installation

# **WSAT-XSC3 90.4-240.4 RANGE**

Nominal cooling capacity from 268 kW to 678 kW

- ► R-410A multiscroll technology
- ▶ Two independent refrigeration circuit
- ► Total/partial recovery of the condensing heat

# **EXCELLENCE** version

▶ Eurovent Class A / Up to 52°C outdoor air temperature / Perferct for LEED

# **PREMIUM version**

► Eurovent Class C / Compact version









# **Clivet hydronic system**

Designed to provide high energy efficiency and sustainability of the investment, the wide range of Clivet liquid chillers and heat pumps for high efficiency air conditioning of Residential and Commercial spaces and for Industrial applications it is available with air or water source.

HYDRONIC System - Air Source



# **Specialization**

Every intended use has specific requirements which determine the overall efficiency. For this, the Clivet hydronic system always offers the best solution in every project.

- Modular range with over 8000 kW of overall capacity
- Capacity control with Screw and modular Scroll technology
- Multifunction versions
- Outdoor or indoor (ductable type) installation

# **Centrality of the Air Renewal**

From the Air Renewal depends the comfort in the spaces. Since it often represents the main building energetic load, it also determines the running costs of the entire system.



#### **ZEPHIR3**

Packaged Primary Air supply system with thermodynamic energy recovery.

- Simplifies the system, reduces the heating and cooling generators
- Purifies the air with standard electronic filters
- Increases the energy efficiency and it also allows a savings of 40% on the running costs
- From –40°C to +50°C of outdoor air temperature

# **Terminal and AHU complete system**

The hydronic terminal units are very diffused for their versatility and reliability. The Clivet range includes many versions that simplify the application in differents type of installation and building.



#### **ELFOSpace**

High energy efficiency hydronic terminal units

#### **AQX**

Air-conditioning unit

- Cased and uncased terminal units, from 1 to 90 kW
- · Horizontal and vertical installation
- Energy-saving DC fans
- Modular air conditioning units up to 160.000 m³/h
- EUROVENT certification



# SPINchiller3: modular scroll technology for every application

SPINchiller<sup>3</sup> is the new generation of Clivet liquid chillers and heat pump with modular scroll technology. Thanks to its high seasonal efficiency and range versatility, it represents the ideal solution for different types of installation.

# **WSAT-XSC3**

#### Air cooled water chiller

- EXCELLENCE high efficiency version and PREMIUM compact version
- Operating with 52°C of outdoor air temperature
- Total / partial recovery of the condensing heat
- Eurovent certification



# **WSAT-XSC3 FREE-COOLING**

# Air cooled water chiller with FREE-COOLING

- Direct FREE-COOLING
- Indirect FREE-COOLING (No-Glycol)



Dedicated series separately documentated

# **WSAN-XSC3**

# Air coole heat pump

- EXCELLENCE high efficiency version
- Eurovent certification



Dedicated series separately documentated

# **WSAN-XSC3 MULTIFUNCTION**

# Air cooled heat/cool heat pump with simultaneous operating

- EXCELLENCE high efficiency version
- 4-pipe system
- 2-pipe system and total condensing heat recovery



Dedicated series separately documentated



# **Cost or reliability?**

# The dilemma of modern system engineering applications

Air-conditioning systems in trade centres influence both the starting investment and monthly management costs, for the whole of their working lives. This theme is even more relevant in residential applications with centralised systems. Furthermore, maximum working flexibility requirements should be added to that, in serving different users while avoiding wasting energy and thus, money. Finally, there are several industrial applications which require hot or chilled water as service fluid, process fluid or vector fluid for operator comfort and for conserving goods and enabling cycles to function correctly. Furthermore, in all these cases, the working reliability of the system is decisive.







# **High efficiency hydronic systems**

# The high efficiency hydronic systems are extremely versatile, reliable and widespread

Despite their apparently low costs, split, multi-split and VRF direct expansion systems have a lot of limits in these applications. For example, they require a separate system for primary air treatment. The pipes that contain the refrigerant cross the served rooms and therefore they are subject to restrictions and use limitations. They cannot operate in the FREE-COOLING mode, the high efficiency and convenient mode that allows energy savings.

The hydronic systems are certainly more complete and versatile. They make it possible to adopt various types of terminals in the served environment, from fan coil units exposed or integrated in the furnishings, up to radiant or induction systems. They are also irreplaceable in the service and process industrial applications.

The main component performances, like air-cooled liquid chillers and hydronic heat pumps, are checked and certificated by appropriate certification programs, as Eurovent.





# **Clivet technological evolution**

# Clivet chillers reduce consumption and are compact and reliable

With over twenty years of technological evolution, Clivet liquid chillers and heat pumps represent the state of the art in air-conditioning of residential, trade and industrial environments.

Their success is based on high energy efficiency, compactness and management maintenance simplicity, with wide versatility in the choice of the most suitable model for the specific use.





# SPINchiller<sup>3</sup>

# Provides all Clivet technological developments for their medium capacity hydronic systems

High efficiency Scroll compressors, high performance heat exchangers, electronic control fans, fully automatic operation: these are only some of the technologies available with SPINchiller<sup>3</sup>, in a range of models that are ideal for high capacity air conditioning systems in commercial, residential and industrial buildings.

The two available versions allow to choose the best combination between the initial investment and the costs throughout the entire life cycle of the system.



- The EXCELLENCE SC version stands out for its extremely high energy efficiency under both part and full load conditions. (A- class Eurovent certification)
- The distinctive feature of the PREMIUM version is its compactness and high part-load efficiency.

 $SPIN chiller ^3 \ can also \ be \ supplied \ in \ many \ configurations \ equipped \ with \ the \ main \ components \ in \ stalled \ built-in.$ 



# **Advantages**

# High efficiency all year round

SPINchiller<sup>3</sup> reduces yearly energy consumption thanks to its high part-load efficiency i.e., by far the most frequent condition throughout the system's life-cycle. This way, even the value of the served building increases. The main components are manufactured on an industrial scale, with maximum manufacturing reliability and can be easily found as spare parts.

To further increase energy efficiency in a system with several SPINchiller<sup>3</sup> units operating on the same equipment, there is the innovative ECOSHARE feature, which automatically distributes the load and activates the necessary pumps.

# 4.5 ESEER Seasonal Efficiency

# **System simplification**

All of the features are provided by Clivet already assembled and tested built-in, differently then other manufacturers who make numerous additional components available to be installed on site.



# **Compact and versatile**

Suitable for any type of terminals, from fan coils to radiant systems and chilled beams, SPINchiller<sup>3</sup> is also available in Super-silenced configuration. Energy recovery for producing hot water free of charge, FREE-COOLING. Seasonal energy efficiency is further increased with the DST operating logic, which maintains a constant return temperature.



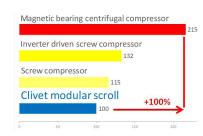
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# **Borderless multiscroll technology**

With SPINchiller<sup>3</sup> the modular scroll compressor technology reaches the best levels of performance and versatility ever, guaranteeing competitiveness in more and more demanding applications. The top class seasonal efficiency rewards SPINchiller<sup>3</sup> in comparison to any other air cooled chiller technology. A comparison with three SPINchiller<sup>3</sup> competitors such as:

- Air cooled liquid chillers with magnetic bearing centrifugal compressors
- Air cooled liquid chillers with modulating capacity screw compressors
- Air cooled liquid chillers with inverter screw compressors;

shows that SPINchiller<sup>3</sup> is the best solution, considering its seasonal efficiency similar to the inverter screw chillers and a capital cost lower than that of centrifugal compressor chillers, even considering the capital investment pay back, that for analized technologies are always above acceptable values normally considered for system investment equal to 3 years.





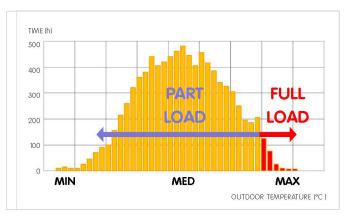
# **Comfort and energy saving in one solution**

# Maximum efficiency is necessary with a part load

The system is required to generate maximum capacity only for a short amount of time.

Therefore, it is essential to have the maximum efficiency under part-load conditions.

This is the only way to actually reduce overall yearly consumptions.



# Part load efficiency determines the seasonal efficiency

Seasonal efficiency is conventionally represented by ESEER parameters according to Eurovent and IPLV parameters according to ARI. Both give great importance to part load operation, since it is the predominant condition.

CARICO IMPIANTO	PESO (ESEER) *	PESO (IPLV) *
100%	3%	1%
75%	33%	42%
50%	41%	45%
25%	23%	12%

<sup>\*</sup> EUROVENT (ESEER) supply times reference and ARI (IPLV) reference for seasonal efficiency calculations.

# SPINchiller technology enhances part-load efficiency

SPINchiller<sup>3</sup> uses high efficiency Scroll compressors.

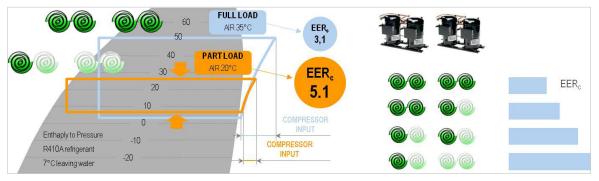
The advantages are:

- compressors manufactured in large ranges on an industrial scale with strict quality control inspections and maximum manufacturing reliability thanks to the high production volumes.
- every refrigeration circuit uses two Scroll compressors, depending on the different sizes of the unit. When two compressors are used, their sizes are different in order to obtain more control steps. This way, only the necessary energy is supplied.

# **Doubled efficiency**

The heat exchange surface is sized for full capacity operation. Under part load condition, some compressors are automatically deactivated. Under this condition, in fact, the compressors in operation make use of a much larger surface.

This entails a reduced condensation temperature and an increased evaporation temperature. This way, the compressor capacity consumption is reduced with respect to the yield thereby increasing the overall efficiency of the unit.



EERc =Energy efficiency referred to compressors

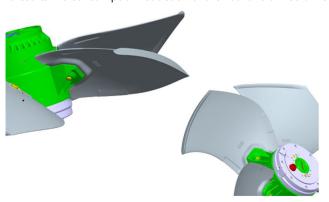


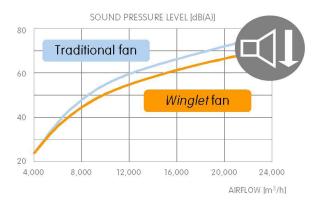
# **Efficient and silent ventilation technology**

#### **Advanced aerofoil fans**

The external axial fans are equipped with the innovative Winglet airfoil-vane with integrated baffle, able to increase the aerodynamic efficiency.

It results in a consumption reduction of the 10% and a medium sound emission lower of 6 dB than the traditional fans.





# **Diffusers for fans**

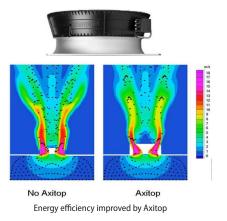
Also the innovative air handling system on the external exchangers is the result of the Clivet design evolution. The new AxiTop diffuser creates an ideal air distribution: it aerodynamically decelerates the flow and transforms a big part of its dynamic energy in static pressure, obtaining:

- -3 dB of sound reduction
- · reduction of 3% of the absorbed energy

Moreover all units are supplied with a condensation electronic control. It automatically reduces the fan speed as the heat load drops.

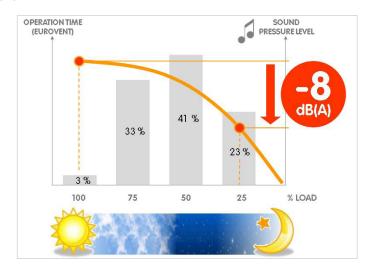
Since fans are the unit's main noise source, the benefits are evident especially during the night hours, when the load is reduced but sensitivity to noise is enhanced.

All this translates into a reduction of sound pressure down to 8 dB(A) compared to full load operation in 90% of operating time of the unit.



# Fans at variable speed for minimal noise emission

All SPINchiller<sup>3</sup> units are equipped with electronic condensation control. It automatically reduces the fan speed when the heat load is reduced. Since the fans are the unit's main noise source, the benefits are evident especially during the night hours, when the load is reduced but sensitivity to noise is enhanced. All this translates into a sound pressure reduced down to 8 dB(A) compared to full load operation in 90% of operating time of the unit.





# Two versions available for the various investment dynamics

#### **Business oriented**

All SPINchiller<sup>3</sup> models feature high part-load energy efficiency, which means high ESEER seasonal efficiency. The two versions available allow choosing the best combination between the initial investment and the costs throughout the entire life-cycle of the system.

# **Excellence version: maximum efficiency**

Apart from the high seasonal efficiency, the standard EXCELLENCE SC version stands out for its extremely high energy efficiency ratio (EER) during full-load cooling, which exceeds the value 3.1 and places it in Eurovent Energy Efficiency class A.

This is all possible thanks to Scroll modular technology, high efficiency heat exchangers, to the speed electronic control of the phase cutting fans and to Axitop diffusers and to an electronic control device supplied as standard.

#### This allows for:

- Energy efficiencies equal to or higher than most units on the market equipped with screw compressors, even when inverter driven
- -Efficient use even in a large number of industrial and process applications
- Upgrade of the building's energy class and, therefore, increased value
- -Maximum savings on running and maintenance costs.



With Eurovent's implementation of the EN14511:2011 standard in 2012, reaching top energy efficiency levels at full load means calculating performance by also taking into account the energy consumption required to overcome pressure drops to allow for the circulation of the solution inside the exchangers.

# Premium version: compact and aggressive

The optional PREMIUM version also develops excellent part-load efficiency, but features a compact design for the heat exchangers and structure. Therefore this solution is intended for applications that favour the initial investment rather than overall cost reduction throughout the lifespan of the system.



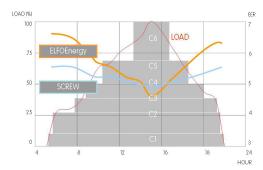


# Superior flexibility and reliability

# **Efficient precision**

Sequential activation of SPINchiller<sup>3</sup> compressors allow:

- adapting to the load required for use, thereby ensuring added comfort
- reducing the number of compressor start-ups, i.e., the main cause of wear
- increasing the unit's useful life
- reducing repair times and costs, thanks to the modular components, their reduced dimensions and reduced cost compared to semihermetic compressors.



THE NUMBER OF START-UPS DECREASES THEREFORE THE LIFE CYCLE INCREASES

# **Stable and reliable operation**

The electronic expansion valve (EEV) adapts rapidly and precisely to the actual load required for usage, allowing stable and reliable adjustment in comparison with mechanical thermostatic valves (TEV). This results also in a further increase in efficiency and longer compressor life.

The overheating control allows preventing phenomena that are hazardous to the compressors, such as overtemperature and return fluids, thereby increasing even more efficiency and durability.



# **Simplified maintenance**

Besides being efficient, SPINchiller<sup>3</sup> improves the system maintenance. In fact, the malfunction of a compressor does not compromise overall operation. Furthermore, Scroll compressors are very compact, easy to find and easy to handle in case of replacement.



# **Controlled power supply**

Proper power supply ensures optimal unit operation and protects its many electrical components.

The phase monitor, standard supplied in the EXCELLENCE and PREMIUM versions:

- controls the presence and the exact sequence of the phases
- checks any voltage anomalies (-10%)
- automatically restarts the unit as soon as the proper power supply is restored.



The EXCELLENCE version is fitted with a multifunction monitor, where limit values and the service schedule of Clivet's Technical Support can be modified.



# The automatic control device coordinates resources ensuring maximum efficiency

# **Operating completely automatic**

The microprocessor control automatically manages operation according to the maximum efficiency criterion and includes many safety and alarm management functions.

It also includes advanced functions, such as daily and weekly programming and automatic maximum power consumption limitation (demand limit).



#### **Perfect for LEED certification**

The whole EXCELLENCE range satisfies both requirements 2 (Minimum Energy Performance) and 3 (Fundamental Refrigerant Management) of Energy and Atmosphere section. They also meet Credit 4 parameters (Enhanced Refrigerant Management) allowing 1 point acquisition.

Clivet is committed in promoting the green building principles and has become a member of GBC Italia. This organization collaborates with USGBC, the U.S. nonprofit organization that promotes worldwide the LEED system of indipendent certification.



# **Modularity**

In the event of particularly large buildings requiring high capacities, it is advisable to use several units.

The SPINchiller<sup>3</sup> units are designed to be connected in parallel in modular logic, thereby granting the following advantages:

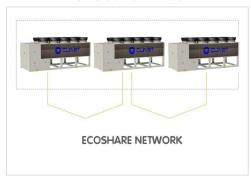
Increased flexibility, enhanced by the control that can adapt to the load

Increased reliability, since the malfunction of one unit does not compromise the capacity supply of the other units.

Increased efficiency, since energy is produced where and when required, according to the served area.

The microprocessor control combined with ECOSHARE allows controlling up to 7 units in local network (1 Master unit and 6 Slave).

# MODULAR SYSTEM THAT ENHANCES SPINchiller<sup>3</sup> TECHNOLOGY ADVANTAGES



# **Remote system management**

SPINchiller<sup>3</sup> is standard equipped with:

- potential-free contact for remote on/off control
- potential-free contacts for remote display of the compressor status
- setting from user interface: Off / local On / serial On
- potential-free contact to remote any possible alarm

The various communication protocols allow the unit to exchange information with the main supervision systems by means of serial connections.

# Modbus® LonWorks BACnet®

# **Energy measuring**

Monitoring energy consumption and instant power employed is the starting point to improve the system's energy management and efficiency. With the optional energy meter, the user displays all the information related to the unit's electrical parameters on the interface built-in the unit or via the serial connection.

Moreover, the integration with the Demand Limit function supplied as standard allows to act on consumption levels by limiting them if they exceed the expected limit.





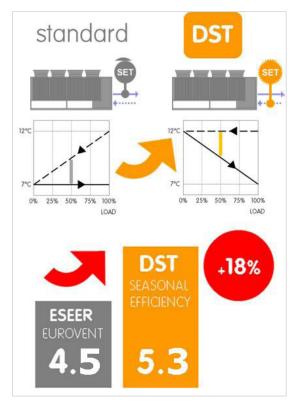
# Seasonal energy efficiency is further increased with the DST operating logic

SPINchiller<sup>3</sup> is equipped with standard DST control (Dynamic Supply Temperature) control logic, which can be activated by the user.

Unlike the traditional control logic that aims at maintaining the water supply temperature constant, the DST logic aims at keeping constant the water return temperature, modifying the supply temperature dynamically according to the load. This way, evaporation temperature increases during part-load cooling, thereby increasing seasonal energy efficiency.

The DST control allows a considerable consumption and operation costs reduction, especially in civil applications, upon verification of the air treatment system's dehumidification capacity during cooling at part load.

The DST control allows considerable consumption and operation costs reduction, especially in civil applications, upon verification of the air treatment system's dehumidification capacity during part-load cooling. The DST control is particularly interesting when combined with active thermodynamic fresh air systems. The direct expansion circuit allows them to operate the outdoor air treatment independently from SPINchiller<sup>2</sup>, which can vary the system water supply temperature, thereby optimising energy efficiency in the yearly cycle.



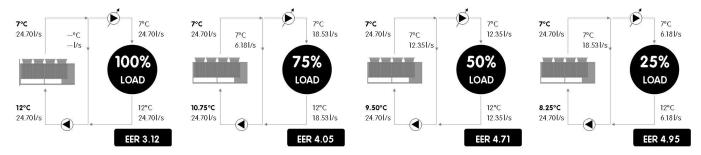
# **Example**

The following diagram represents the various operating temperatures in the production of chilled water under various load conditions for a typical civil system consisting of: - primary circuit with constant water flow rate - secondary circuit with variable water flow-rate according to the load (linear variability for simplicity). The traditional control logic keeps the water supply temperature to room terminals and outdoor air treatment units constant, in order for the latter to carry out the dehumidification.

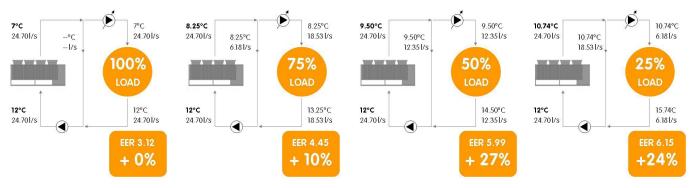
The DST control logic, on the other hand, allows increasing the system water supply temperature during part-load operation, thereby increasing seasonal energy efficiency for SPINchiller<sup>3</sup>.

The DST application must be verified during the design stage according to specific system constraints.

# Traditional control logic (system water flow rate temperature = constant)



# **DST control logic (system water return temperature = constant)**





# SPINchiller<sup>3</sup> technology industrialised the system

SPINchiller<sup>3</sup> can be supplied equipped with components that are often provided separately.

This allows reducing:

- design times: all accessories are made to ensure the best overall efficiency;
- installation costs: the accessories already mechanically connected, electrically wired and individually tested are ready to be put to operate immediately;
- overall dimensions: system components are integrated with the unit, thereby reducing the technical area and increasing the area available for other uses.

#### **Built-in inertial accumulation available**

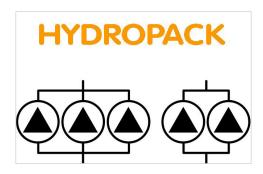
In most SPINchiller<sup>3</sup> systems it can be installed without inertial accumulation on the system. In fact, the unit quickly adapts to the load due to modular compressors, electronic thermostatic valve and low water content plate heat exchangers. However, in the event of hydraulic distribution networks with reduced dimensions, it is important to provide the system with a hydraulic flywheel. In such cases, inertial accumulation is available built-in, equipped with insulating coating and all the necessary safety devices. This allows eliminating installation times and costs and freeing space inside the building.



# The built-in pumps are versatile, ready-for-use and reliable

The various solutions available are:

- HYDROPACK, the modular solution with two or three parallel pumps. Automatically reduces the water flow rate when in critical conditions, thereby preventing jams due to overloading, requiring the subsequent intervention of specialised technical personnel.
- It is very useful during start-ups, when restarting after operating breaks (e.g. at the weekend) or after a long period of inactivity.

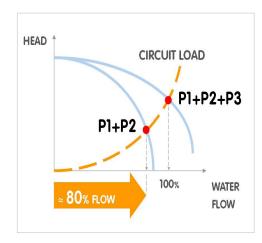


# The exceptional HydroPack operation continuity

Due to its modularity, HYDROPACK maintains good water flow in the system even in the event of one of the pumps being temporarily unavailable.

In fact, with a deactivated pump, the residual flow is:

- about 80% of the rated flow (3 pump configuration)
- about 60% of the rated flow (2 pump configuration)





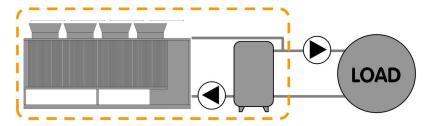
# Even the primary circuit can be integrated built-in

A connection to the secondary use circuit is all that's needed. In this way, the system results even more simple and reliable.

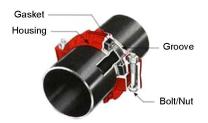
The units are complete with quick connections on the hydraulic side, which further reduce start-up times by eliminating pipe threading operations.

Furthermore, other system components are also available as accessories, such as hydraulic connections reported on the external walls of the unit and the required water filter.

#### SPINchiller<sup>2</sup> CAN CONTAIN MOST OF THE SYSTEM COMPONENTS



#### THE QUICK CONNECTIONS ARE STANDARD SUPPLIED



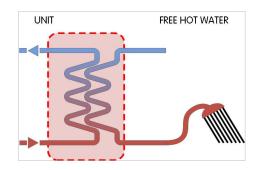
# **Produces hot water freely**

Condensation heat recovery:

- Partial: it recovers about the 20% of the available heat (desuperheater)
- Total: it recovers the 100% of the available heat

It allows the free DHW production for:

- Hot water coil supply for reheat
- Domestic hot water production (with intermediate exchanger)
- Other processes or operations



# **Even for low water temperature**

The unit is also perfectly adapted for use in process cooling where the low temperature version (Brine) together with the addition of glycol to the thermo-vector liquid produces chilled water down to  $-8\,^{\circ}\text{C}$ .







# Further considerations on the installation

The vast operating field of SPINchiller<sup>3</sup> allows it to adapt to most system applications. In some cases, special duty conditions may exceed the unit operating field. Simple devices on the system allow proper operation and meeting any requirement. Here are two examples.

#### Water flow rate values outside the limits

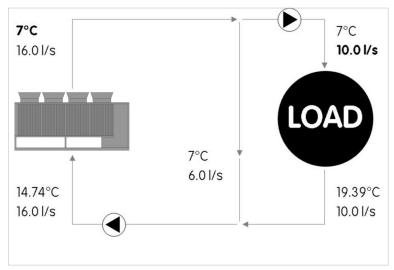
SPINchiller<sup>3</sup> operates with constant water flow rate to the evaporator, between a minimum and maximum value indicated in the technical documents.

Flow rate values below the limit may cause unwanted formation of ice, incrustations, reduced control precision, and the unit to stop following the intervention of built-in safety devices.

Flow values above the limit may cause high pressure drops, high pumping costs, and reduced control precision, and erosion damages to the exchangers.

In this example, the required flow-rate is lower than the maximum value allowed to the evaporator, while the operating temperatures fall within the functional field of the unit.

A properly sized bypass piping resolves the problem.



Example referred to WSAT-XSC3 180.4 SC EXCELLENCE version. Appropriate water flow rate for the correct unit operation.

# **Temperature values outside the limits**

SPINchiller<sup>3</sup> operates with the system supply temperatures indicated in the technical documentation.

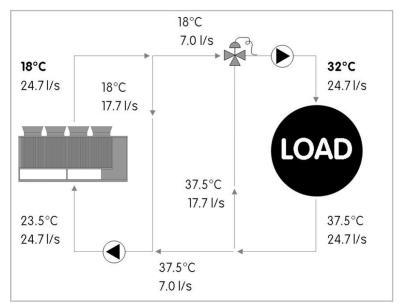
Temperature limits below the limit may cause unwanted formation of ice and the unit to stop following the intervention of built-in safety devices.

Temperature values under the limit may cause malfunctions and damages to the compressors, reduced control precision, and the unit to stop following the intervention of built-in safety devices.

In this example, the required temperature exceeds the maximum value allowed to the evaporator, while the water flow rate falls within the functional field of the unit.

A properly sized bypass piping and mixing system resolve the problem.

Should both the water flow rate and the operating temperature exceed the values intended for the chiller, all you have to do is combine the two cases described above.



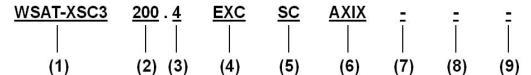
Example referred to WSAT-XSC3 180.4 SC EXCELLENCE version. Appropriate supply water temperature for the correct unit operation. Nominal water flow rate.

# **Evaporator thermal gradient**

SPINchiller³ nominal capacities refer to an evaporator thermal gradient equal to 5 °C. A different thermal gradient may be used in full load operation, provided that both the operating flow and temperatures fall within the limits. As an indication, this corresponds to a minimum thermal gradient of approximately 3 °C and a maximum of 10 °C (the exact values must be determined based on the allowed flows and temperatures).



# **Unit configuration**



#### (1) Range

WSAT = Air-cooled liquid chilled with scroll compressor XSC3 = SPINchiller<sup>3</sup> range

#### (2) Size

200 = Nominal compressor capacity (HP)

# (3) Compressors

4 = Compressor quantity

# (4) Energy efficiency

EXC = EXCELLENCE version: high energy efficiency PRM = Compact PREMIUM version

#### (5) Acoustic configuration

SC = Acoustic configuration with compressor soudproofing

EN = Super-silenced acoustic configuration

#### (6) Fan diffusers

AXIX - Diffuser for high efficiency fan (standard - separately supplied)

NAXI - Diffuser not required

#### (7) Condensation heat recovery

(-) recovery not required (standard)

D - Partial energy recovery (15% of available heat)

R - Total energy recovery (100% of available heat)

#### (8) Low evaporator water temperature configuration

(-) Low water temperature: not required (standard)

B - Low water temperature, down to -8°C (Brine)

# (9) Pumping unit (-) not required

2PM - Hydropack with no. 2 of pumps

3PM - Hydropack con no. 3 of pumps

# **Functionalities Hydronic units** 1.1 1.2 Standard unit with Standard unit **HYDROPACK** 2-PIPE EWAPORATOR EVAPORATOR **SYSTEM** Chilled water production for installation COOLING 2.1 2.2 2-PIPE Standard unit with partial recovery and HYDROPACK Standard unit with **SYSTEM** partial recovery **PARTIAL** RECOVERY Production of chilled water COOLING Free production of hot water from partial recovery 3.1 3.2 2-PIPE Standard unit with Standard unit with total recovery **SYSTEM** and HYDROPACK total recovery RECOVERY Chilled water production for installation COOLING Hot water free production from total recovery

	Accessories separately supplied	
RCMRX - Remote control via microprocessor remote control	• PSX - Mains power supply unit	AMMX - Spring antivibration mounts



# **Acoustic configuration: compressor soundproofing (SC)**



# **General technical data - Performance**

Size		90.4	100.4	110.4	120.4	140.4	160.4	180.4	200.4	220.4	240.4	
Cooling												
Cooling capacity	1	[kW]	268	291	318	354	407	460	515	574	624	678
Compressor power input	1	[kW]	75	82	91	102	116	130	150	162	181	198
Total power input	2	[kW]	84,8	91,8	101	112	129	144	164	179	198	215
Partial recovery heating capacity	3	[kW]	68,6	74,6	81,7	91,2	105	118	133	147	161	175
Total recovery heating capacity	3	[kW]	325	356	391	440	501	562	643	704	775	846
EER	1	-	3,16	3,17	3,15	3,15	3,16	3,21	3,15	3,21	3,15	3,15
Water flow-rate (User Side)	1	[l/s]	12,8	13,9	15,2	16,9	19,4	22,0	24,6	27,4	29,8	32,4
Internal exchanger pressure drops	1	[kPa]	43	43	43	42	46	45	47	47	47	52
Cooling capacity (EN14511:2013)	4	[kW]	267	290	316	353	405	459	513	572	621	675
Total power input (EN14511:2013)	4	[kW]	85,8	92,9	102	114	130	145	165	181	200	218
EER (EN 14511:2013)	4	-	3,11	3,12	3,10	3,10	3,11	3,16	3,10	3,16	3,10	3,10
ESEER	4	-	4,31	4,37	4,35	4,35	4,40	4,54	4,51	4,40	4,38	4,44
Cooling capacity (AHRI 550/590)	5	[kW]	267	289	316	352	405	458	512	571	620	674
Total power input (AHRI 550/590)	5	[kW]	84,6	91,5	100,6	112,1	128,4	143,1	163,1	178,3	197,5	214,3
COP <sub>R</sub>	5	-	3,15	3,16	3,14	3,14	3,15	3,20	3,14	3,20	3,14	3,15
IPLV	5	-	4,82	4,90	4,86	4,87	4,95	5,06	5,05	4,92	4,89	4,96

- Data referred to the following conditions: internal exchanger water = 12/7 °C. Entering external exchanger air temperature 35°C. Evaporator fouling factor = 0.44 x 10^(-4) m2 K/W
- The Total Power Input value does not take into account the part related to the pumps and required to overcome the pressure drops for the circulation of the solution inside the exchangers
- 3. Option. Recovery exchanger water=40/45°C

- Data compliant to Standard EN 14511:2013 referred to the following conditions: Internal exchanger water temperature = 12/7°C - Entering external exchanger air temperature = 35°C
- Data compliant to Standard AHRI 550/590 referred to the following conditions: internal exchanger water temperature = 6,7 °C. Water flow-rate 0,043 l/s per kW. Entering external exchanger air temperature 35°C. Evaporator fouling factor = 0.18 x 10^(-4) m² K/W

# **PREMIUM VERSION**





# **General technical data - Performance**

Size		120.4	140.4	160.4	180.4	200.4	220.4	240.4	
Cooling								<u> </u>	
Cooling capacity	1	[kW]	334	381	423	492	531	596	648
Compressor power input	1	[kW]	109	125	140	159	174	193	210
Total power input	2	[kW]	119	134	150	172	187	209	226
Partial recovery heating capacity	3	[kW]	89,8	102	114	131	144	160	174
Total recovery heating capacity	3	[kW]	427	486	556	627	691	767	833
EER	1	-	2,81	2,84	2,83	2,86	2,84	2,85	2,86
Water flow-rate (User Side)	1	[l/s]	16,0	18,2	20,2	23,5	25,4	28,5	31,0
Internal exchanger pressure drops	1	[kPa]	48	47	51	51	49	51	51
Cooling capacity (EN14511:2013)	4	[kW]	333	379	421	490	529	594	645
Total power input (EN14511:2013)	4	[kW]	120	136	151	174	189	211	229
EER (EN 14511:2013)	4	-	2,77	2,80	2,78	2,82	2,80	2,81	2,82
ESEER	4	-	4,11	4,15	4,12	4,12	4,06	4,12	4,10
Cooling capacity (AHRI 550/590)	5	[kW]	332	378	420	489	527	592	643
Total power input (AHRI 550/590)	5	[kW]	119	134	149	172	187	209	226
COP <sub>R</sub>	5	-	2,80	2,83	2,81	2,85	2,82	2,84	2,85
IPLV	5	-	4,59	4,65	4,64	4,63	4,55	4,60	4,60

- Data referred to the following conditions: internal exchanger water = 12/7 °C. Entering external exchanger air temperature 35°C. Evaporator fouling factor = 0.44 x 10^(-4) m2 K/W
- The Total Power Input value does not take into account the part related to the pumps and required to overcome the pressure drops for the circulation of the solution inside the exchangers
- 3. Option. Recovery exchanger water= $40/45^{\circ}C$

- 4. Data compliant to Standard EN 14511:2013 referred to the following conditions: Internal exchanger water temperature = 12/7°C Entering external exchanger air temperature = 35°C
- Data compliant to Standard AHRI 550/590 referred to the following conditions: internal exchanger water temperature = 6,7 °C. Water flow-rate 0,043 l/s per kW. Entering external exchanger air temperature 35°C. Evaporator fouling factor = 0.18 x 10^(-4) m² K/W



**Acoustic configuration: super-silenced (EN)** 

# **General technical data - Performance**

Size		90.4	100.4	110.4	120.4	140.4	160.4	180.4	200.4	220.4	240.4	
Cooling						1						
Cooling capacity	1	[kW]	259	280	307	341	393	438	491	549	599	642
Compressor power input	1	[kW]	78	85	95	108	120	136	160	170	191	210
Total power input	2	[kW]	85,1	92,1	102,1	115	130	146	169	182	203	222
Partial recovery heating capacity	3	[kW]	67,4	73,0	80,4	89,8	103,0	115,0	130,0	144,0	158,0	170,0
Total recovery heating capacity	3	[kW]	319	349	385	433	491	552	626	697	763	837
EER	1	-	3,04	3,04	3,01	2,96	3,03	3,01	2,90	3,02	2,96	2,90
Water flow-rate (User Side)	1	[l/s]	12,4	13,4	14,7	16,3	18,8	20,9	23,5	26,2	28,6	30,7
Internal exchanger pressure drops	1	[kPa]	41	41	41	40	43	42	43	44	44	47
Cooling capacity (EN14511:2013)	4	[kW]	258	279	306	640	392	436	489	547	597	640
Total power input (EN14511:2013)	4	[kW]	86,0	93,1	103	116	131	147	171	184	205	224
EER (EN 14511:2013)	4	-	3,00	3,00	2,96	2,92	2,99	2,97	2,86	2,98	2,92	2,86
ESEER	4	-	319	349	385	433	491	552	626	697	763	837
Cooling capacity (AHRI 550/590)	5	[kW]	257	278	305	339	391	435	488	546	595	638
Total power input (AHRI 550/590)	5	[kW]	84,9	91,9	102	115	129	145	169	181	202	221
COPR	5	-	3,03	3,03	3,00	2,95	3,02	3,00	2,89	3,01	2,95	2,88
IPLV	5	-	319	349	385	433	491	552	626	697	763	837

- Data referred to the following conditions: internal exchanger water = 12/7 °C. Entering external exchanger air temperature 35°C. Evaporator fouling factor = 0.44 x 10^(-4) m2 K/W
- The Total Power Input value does not take into account the part related to the pumps and required to overcome the pressure drops for the circulation of the solution inside the exchangers
- 3. Option. Recovery exchanger water=40/45°C

- Data compliant to Standard EN 14511:2013 referred to the following conditions: Internal exchanger water temperature = 12/7°C - Entering external exchanger air temperature = 35°C
- Data compliant to Standard AHRI 550/590 referred to the following conditions: internal exchanger water temperature = 6,7 °C. Water flow-rate 0,043 l/s per kW. Entering external exchanger air temperature 35°C. Evaporator fouling factor = 0.18 x 10^(-4) m² K/W

# **PREMIUM VERSION**

**Acoustic configuration: super-silenced (EN)** 

# **General technical data - Performance**

Size		120.4	140.4	160.4	180.4	200.4	220.4	240.4	
Cooling							<u>'</u>		'
Cooling capacity	1	[kW]	334	381	423	492	531	596	648
Compressor power input	1	[kW]	109	125	140	159	174	193	210
Total power input	2	[kW]	119	134	150	172	187	209	226
Partial recovery heating capacity	3	[kW]	89,8	102	114	131	144	160	174
Total recovery heating capacity	3	[kW]	419	480	548	622	685	758	824
EER	1	-	2,81	2,84	2,83	2,86	2,84	2,85	2,86
Water flow-rate (User Side)	1	[l/s]	16,0	18,2	20,2	23,5	25,4	28,5	31,0
Internal exchanger pressure drops	1	[kPa]	48	47	51	51	49	51	51
Cooling capacity (EN14511:2013)	4	[kW]	333	379	421	490	529	594	645
Total power input (EN14511:2013)	4	[kW]	120	136	151	174	189	211	229
EER (EN 14511:2013)	4	-	2,77	2,80	2,78	2,82	2,80	2,81	2,82
ESEER	4	-	4,11	4,15	4,12	4,12	4,06	4,12	4,10
Cooling capacity (AHRI 550/590)	5	[kW]	320	363	403	468	501	569	610
Total power input (AHRI 550/590)	5	[kW]	121	137	153	175	194	213	232
COPR	5	-	2,65	2,65	2,64	2,68	2,59	2,68	2,63
IPLV	5	-	4,59	4,65	4,64	4,63	4,55	4,60	4,60

<sup>1.</sup> Data referred to the following conditions: internal exchanger water = 12/7 °C. Entering external exchanger air temperature 35°C. Evaporator fouling factor =  $0.44 \times 10^{\circ}(-4)$  m2 K/W

The Total Power Input value does not take into account the part related to the pumps and required to overcome the pressure drops for the circulation of the solution inside the exchangers

<sup>3.</sup> Option. Recovery exchanger water=40/45°C

<sup>4.</sup> Data compliant to Standard EN 14511:2013 referred to the following conditions: – Internal exchanger water temperature =  $12/7^{\circ}$ C - Entering external exchanger air temperature =  $35^{\circ}$ C

Data compliant to Standard AHRI 550/590 referred to the following conditions: internal exchanger water temperature = 6,7 °C. Water flow-rate 0,043 l/s per kW. Entering external exchanger air temperature 35°C. Evaporator fouling factor = 0.18 x 10^(-4) m² K/W





# **Acoustic configuration: compressor soundproofing (SC)**

# **General technical data - Construction**

Size			90.4	100.4	110.4	120.4	140.4	160.4	180.4	200.4	220.4	240.4
Compressor												
Type of compressors		-	Scroll									
No. of compressors		Nr	4	4	4	4	4	4	4	4	4	4
Rated power (C1)		[HP]	45	50	55	60	70	80	90	100	100	120
Rated power (C2)		[HP]	45	50	55	60	70	80	90	100	120	120
Std Capacity control steps		-	6	6	6	4	6	4	6	6	6	4
Oil charge (C1)		[1]	10	11	13	13	13	13	13	13	13	13
Oil charge (C2)		[1]	10	11	13	13	13	13	13	13	13	13
Refrigerant charge (C1)	1	[kg]	26	32	33	33	43	44	50	54	55	65
Refrigerant charge (C2)	1	[kg]	26	32	32	33	43	44	50	54	61	64
Refrigeration circuits		-	2	2	2	2	2	2	2	2	2	2
Internal exchanger			,									
Type of internal exchanger	2	-	PHE									
Water content		[1]	20	22	24	29	32	37	42	49	58	62
Minimum system water content	3	I	937	1196	1502	1819	1840	2367	1801	2359	2436	3483
External Section Fans												
Type of fans	4	-	AX									
Number of fans		Nr	6	6	6	6	8	8	8	10	10	10
Type of motor	5	-	AC/P									
Standard airflow		[l/s]	36628	36204	36187	34999	48272	46666	45657	58332	57703	57073
Connections												
Water fittings		-	4"	4"	4"	4"	4"	4"	4"	5"	5"	5"
Power supply												
Standard power supply		٧	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50
Electrical data												
FLA Total		Α	192,9	204,2	221,0	249,8	282,9	311,9	363,5	396,6	436,8	477,0
FLITotal		kW	117,7	128,6	138,2	155,8	180,7	201,9	227,5	252,4	275,8	299,2
M.I.C Value	6	Α	485,3	496,6	513,4	542,2	658,8	687,8	899,0	946,1	986,3	1026,5
M.I.C with soft start accessory	6	Α	347,5	358,8	375,6	404,4	486,8	515,8	739,0	786,1	826,3	866,5

# **Sound levels**

	704.14 1070.15													
<b>.</b> .				Sound power level	Sound pressure level									
Size		I	1	UCTAVE I	and (Hz	2)			ievei	level				
	63	125	250	500 1000 2000 4				8000	dB(A)	dB(A)				
90.4	109	107	90	83	75	68	62	60	92	72				
100.4	108	106	90	83	75	68	61	58	92	72				
110.4	108	106	90	83	76	69	62	59	92	72				
120.4	108	106	90	83	76	69	62	59	92	72				
140.4	109	107	91	84	78	71	63	59	92	72				
160.4	110	108	92	85	80	73	65	61	93	73				
180.4	110	108	100	85	77	71	66	62	95	75				
200.4	110	108	100	85	78	72	66	62	95	75				
220.4	109	107	101	84	77	71	66	62	95	74				
240.4	108	106	101	83	74	69	65	61	95	74				

 $Sound\ levels\ refer\ to\ full\ load\ units, in\ test\ nominal\ conditions.\ The\ sound\ pressure\ level\ refers\ to\ 1\ m.\ from\ the$  $standard\ unit\ outer\ surface\ operating\ in\ open\ field.\ Measures\ according\ to\ UNI\ EN\ ISO\ 9614-2\ regulations,\ with$ respect to the EUROVENT 8/1 certification.

Data referred to the following conditions. - internal exchanger water = 12/7 °C Ambient temperature = 35 °C

Indicative values for standard units with possible +/-10% variation. The actual data are indicated on the unit label
PHE = plate exchanger
The minimum system water content calculated value does not consider the internal exchanger water content (evaporator). With outdoor air low temperature applications or low medium requested loads, the minimum installation water volume is obtained doubling the indicated value.

AX = axial fan

<sup>5.</sup> AC/P = asynchronous three-phase external rotor motor with phase cutting speed automatic control Unbalance between phase max 2 % Voltage variation: max +/- 10% Electrical data refer to standard units; according to the installed accessories, the data can suffer some variations.

<sup>6.</sup> M.I.C. = compressor 2 starting current + compressor 1 current at 75% of the max load + circuit 1 fan



# **PREMIUM VERSION**





# **General technical data - Construction**

Size			120.4	140.4	160.4	180.4	200.4	220.4	240.4
Compressor					1				
Type of compressors		-	Scroll						
No. of compressors		Nr	4	4	4	4	4	4	4
Rated power (C1)		[HP]	60	70	80	90	100	100	120
Rated power (C2)		[HP]	60	70	80	90	100	120	120
Std Capacity control steps		-	4	6	4	6	6	5	4
Oil charge (C1)		[1]	13	13	13	13	13	13	13
Oil charge (C2)		[1]	13	13	13	13	13	13	13
Refrigerant charge (C1)	1	[kg]	27	34	35	36	45	44	58
Refrigerant charge (C2)	1	[kg]	27	34	34	36	44	54	57
Refrigeration circuits		-	2	2	2	2	2	2	2
Internal exchanger									
Type of internal exchanger	2	-	PHE						
Water content		[1]	24	29	32	37	42	49	58
Minimum system water content	3	I	1717	1723	2173	1720	2183	2327	3330
External Section Fans									
Type of fans	4	-	AX						
Number of fans		Nr	6	8	8	8	10	10	10
Type of motor	5	-	AC/P						
Standard airflow		[l/s]	37459	37103	36017	49946	49471	62135	60028
Connections									
Water fittings		-	4"	4"	4"	4"	5"	5"	5"
Power supply									
Standard power supply		٧	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50
Electrical data									
FLA Total		Α	249,8	278,8	307,8	363,5	392,5	436,8	477,0
FLITotal		kW	155,8	177,0	198,2	227,5	248,7	275,8	299,2
M.I.C Value	6	Α	542,2	640,7	669,7	899,0	928,0	986,3	1026,5
M.I.C with soft start accessory	6	Α	404,4	468,7	497,7	739,0	768,0	826,3	866,5

# **Sound levels**

				Sound power	Sound pressure					
Size			1	Octave k	and (Hz	2)			level	level
	63	125	250	500	1000	2000	4000	8000	dB(A)	dB(A)
120.4	108	106	90	83	76	69	62	59	72	92
140.4	109	107	91	84	78	71	63	59	72	92
160.4	110	108	92	85	80	73	65	61	73	93
180.4	110	108	100	85	77	71	66	62	75	95
200.4	110	108	100	85	78	72	66	62	75	95
220.4	109	107	101	84	77	71	66	62	74	95
240.4	108	106	101	83	74	69	65	61	74	95

Sound levels refer to full load units, in test nominal conditions. The sound pressure level refers to 1 m. from the standard unit outer surface operating in open field. Measures according to UNI EN ISO 9614-2 regulations, with respect to the EUROVENT 8/1 certification.

Data referred to the following conditions. - internal exchanger water = 12/7 °C - Ambient temperature = 35 ℃

Indicative values for standard units with possible +/-10% variation. The actual data are indicated on the unit label
PHE = plate exchanger
The minimum system water content calculated value does not consider the internal exchanger water content (evaporator). With outdoor air low temperature applications or low medium requested loads, the minimum installation water volume is obtained doubling the indicated value.

AX = axial fan

<sup>5.</sup> AC/P = asynchronous three-phase external rotor motor with phase cutting speed automatic control Unbalance between phase max 2 % Voltage variation: max +/- 10% Electrical data refer to standard units; according to the installed accessories, the data can suffer some variations.

<sup>6.</sup> M.I.C. = compressor 2 starting current + compressor 1 current at 75% of the max load + circuit 1 fan



# **Acoustic configuration: super-silenced (EN)**

# **General technical data - Construction**

Size		90.4	100.4	110.4	120.4	140.4	160.4	180.4	200.4	220.4	240.4	
Compressor												
Type of compressors		-	Scroll									
No. of compressors		Nr	4	4	4	4	4	4	4	4	4	4
Rated power (C1)		[HP]	45	50	55	60	70	80	90	100	100	120
Rated power (C2)		[HP]	45	50	55	60	70	80	90	100	120	120
Std Capacity control steps		-	6	6	6	4	6	4	6	6	6	4
Oil charge (C1)		[1]	10	11	13	13	13	13	13	13	13	13
Oil charge (C2)		[1]	10	11	13	13	13	13	13	13	13	13
Refrigerant charge (C1)	1	[kg]	26	32	33	33	43	44	50	54	55	65
Refrigerant charge (C2)	1	[kg]	26	32	32	33	43	44	50	54	61	64
Refrigeration circuits		-	2	2	2	2	2	2	2	2	2	2
Internal exchanger												
Type of internal exchanger	2	-	PHE									
Water content		[1]	20	22	24	29	32	37	42	49	58	62
Minimum system water content	3	1	937	1196	1502	1819	1840	2367	1801	2359	2436	3483
External Section Fans												
Type of fans	4	-	AX									
Number of fans		Nr	6	6	6	6	6	6	6	6	6	6
Type of motor	5	-	AC/P									
Standard airflow		[l/s]	30282	29943	29943	28704	39924	38272	37345	47841	47841	46681
Connections												
Water fittings		-	4"	4"	4"	4"	4"	4"	4"	5″	5″	5″
Power supply												
Standard power supply		V	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50
Electrical data												
FLA Total		A	192,9	204,2	221,0	249,8	282,9	311,9	363,5	396,6	436,8	477,0
FLITotal		kW	117,7	128,6	138,2	155,8	180,7	201,9	227,5	252,4	275,8	299,2
M.I.C Value	6	A	485,3	496,6	513,4	542,2	658,8	687,8	899,0	946,1	986,3	1026,5
M.I.C with soft start accessory	6	A	347,5	358,8	375,6	404,4	486,8	515,8	739,0	786,1	826,3	866,5

6. M.I.C. = compressor 2 starting current + compressor 1 current at 75% of the max load + circuit 1 fan

# **Sound levels**

Size					er level oand (Hz				Sound power level	Sound pressure level
	63	125	250	500	1000	2000	4000	8000	dB(A)	dB(A)
90.4	106	100	78	80	73	65	55	52	86	66
100.4	106	100	80	81	74	66	55	51	86	66
110.4	106	100	80	81	75	67	57	53	86	66
120.4	106	100	80	82	75	67	57	53	86	66
140.4	105	99	79	81	76	68	57	52	86	66
160.4	106	100	81	83	79	71	59	53	87	67
180.4	107	102	93	83	76	69	61	57	90	69
200.4	107 102		93	83	78	70	61	56	90	69
220.4	108	102	94	83	77	70	62	57	90	69
240.4	107	101	94	82	74	68	61	57	90	69

Sound levels refer to full load units, in test nominal conditions. The sound pressure level refers to 1 m. from the standard unit outer surface operating in open field. Measures according to UNI EN ISO 9614-2 regulations, with respect to the EUROVENT 8/1 certification.

Data referred to the following conditions. - internal exchanger water = 12/7 °C

- Ambient temperature = 35 °C

The indicated sound levels are only valid within the operating field of the standard unit at full load as indicated in the 'Operating range - cooling' graph in the "Super-silenced EN" configuration. With outdoor air temperatures the unit operates at full load automatically increasing the airflow and taking the same sound levels of the "Soundproofed" Compressors SC" configuration.

Indicative values for standard units with possible +/-10% variation. The actual data are indicated on the unit label PHE = plate exchanger
The minimum system water content calculated value does not consider the internal exchanger water content (evaporator). With outdoor air low temperature applications or low medium requested loads, the minimum installation water volume is obtained doubling the indicated value.

AX = axial fan

<sup>5.</sup> AC/P = asynchronous three-phase external rotor motor with phase cutting speed automatic control Unbalance between phase max 2 % Voltage variation: max +/- 10% Electrical data refer to standard units; according to the installed accessories, the data can suffer some variations.



# PREMIUM VERSION

# **Acoustic configuration: super-silenced (EN)**

# **General technical data - Construction**

Size			120.4	140.4	160.4	180.4	200.4	220.4	240.4
Compressor									
Type of compressors	1	-	Scroll						
No. of compressors		Nr	4	4	4	4	4	4	4
Rated power (C1)		[HP]	60	70	80	90	100	100	120
Rated power (C2)		[HP]	60	70	80	90	100	100	120
Std Capacity control steps		-	4	6	4	6	6	5	4
Oil charge (C1)		[1]	13	13	13	13	13	13	13
Oil charge (C2)		[1]	13	13	13	13	13	13	13
Refrigerant charge (C1)		[kg]	27	34	35	36	45	44	58
Refrigerant charge (C2)		[kg]	27	34	34	36	44	54	57
Refrigeration circuits		-	2	2	2	2	2	2	2
Internal exchanger									
Type of internal exchanger	2	-	PHE						
Water content		[1]	24	29	32	37	42	49	58
Minimum system water content	3	I	1717	1723	2173	1720	2183	2327	3330
External Section Fans									
Type of fans	4	-	AX						
Number of fans		Nr	6	8	8	8	10	10	10
Type of motor	5	-	AC/P						
Standard airflow		[l/s]	30282	29943	28704	40376	39924	50471	47841
Connections									
Water fittings		-	4"	4"	4"	4"	4"	4"	4"
Power supply									
Standard power supply		٧	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50
Electrical data	,								
FLA Total		А	249,8	278,8	307,8	363,5	392,5	436,8	477,0
FLITotal		kW	155,8	177,0	198,2	227,5	248,7	275,8	299,2
M.I.C Value	6	Α	542,2	640,7	669,7	899,0	928,0	986,3	1026,5
M.I.C with soft start accessory	6	A	404,4	468,7	497,7	739,0	768,0	826,3	866,5

# Sound levels

Jour										
Size				Sound power level	Sound pressure level					
	63	125	250	500	1000	2000	4000	8000	dB(A)	dB(A)
120.4	106	100	80	82	75	67	57	53	86	66
140.4	105	99	79	81	76	68	57	52	86	66
160.4	106	100	81	83	79	71	59	53	87	67
180.4	107	102	93	83	76	69	61	57	90	69
200.4	108	102	93	83	78	70	61	56	90	69
220.4	108	102	94	83	77	70	62	57	90	69

Sound levels refer to full load units, in test nominal conditions. The sound pressure level refers to 1 m. from the  $standard\ unit\ outer\ surface\ operating\ in\ open\ field.\ Measures\ according\ to\ UNI\ EN\ ISO\ 9614-2\ regulations, with$ respect to the EUROVENT 8/1 certification.

Data referred to the following conditions.

internal exchanger water = 12/7 °C

- Ambient temperature = 35 ℃

The indicated sound levels are only valid within the operating field of the standard unit at full load as indicated in the  $'Operating\ range-cooling'\ graph\ in\ the\ ''Super-silenced\ EN''\ configuration.\ With\ outdoor\ air\ temperatures\ the\ unit$  $operates\ at\ full\ load\ automatically\ increasing\ the\ airflow\ \ and\ taking\ the\ same\ sound\ levels\ of\ the\ "Sound proofed"$ Compressors SC" configuration.

Indicative values for standard units with possible +/-10% variation. The actual data are indicated on the unit label
PHE = plate exchanger
The minimum system water content calculated value does not consider the internal exchanger water content (evaporator). With outdoor air low temperature applications or low medium requested loads, the minimum installation water volume is obtained doubling the indicated value.

AX = axial fan

<sup>5.</sup> AC/P = asynchronous three-phase external rotor motor with phase cutting speed automatic control
Unbalance between phase max 2 % Voltage variation: max +/- 10%
Electrical data refer to standard units; according to the installed accessories, the data can suffer some variations.

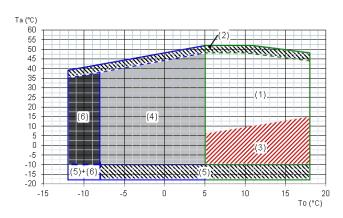
<sup>6.</sup> M.I.C. = compressor 2 starting current + compressor 1 current at 75% of the max load + circuit 1 fan



# **Operating range - Cooling**

# **EXCELLENCE VERSION**

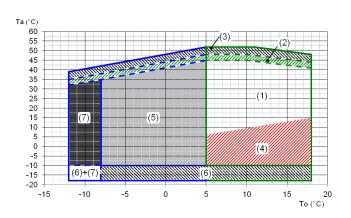
# Acoustic configuration: compressor soundproofing (SC)



Ta (°C) = external exchanger inlet air temperature (D.B.) To  $(^{\circ}C)$  = internal exchanger outlet water temperature

- Standard unit operating range at full load
- Unit operating range with automatic staging of the compressor capacity
- Standard unit operating range with air flow automatic modulation 3.
- 4. Unit operating range in 'B - Low water temperature' configuration (40% ethylene glycol)
- Unit operating range with 'REGBT device for the condensing coil partialization'
- Extended of operating range (extremely low water temperature option available on request)

# **Acoustic configuration: super-silenced (EN)**

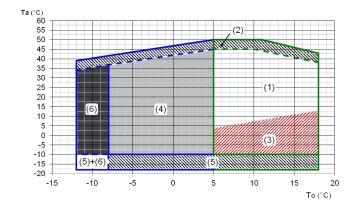


Ta (°C)= entering external exchanger air temperature (D.B.) To (°C)= leaving internal exchanger water temperature

- Standard unit operating range at full load
- $\label{thm:condition} \textbf{Extended operating range with air flow-rate automatic increasing. Inside this field the sound levels are $\mathbb{R}^2$ and $\mathbb{R}^2$ are $\mathbb{R}^2$ are $\mathbb{R}^2$ and $\mathbb{R}^2$ are $\mathbb{R}^2$ and $\mathbb{R}^2$ are $\mathbb{R}^2$ and $\mathbb{R}^2$ are $\mathbb{R}^2$ and $\mathbb{R}^2$ are $\mathbb{R}^2$ are $\mathbb{R}^2$ are $\mathbb{R}^2$ and $\mathbb{R}^2$ are $\mathbb{R}^2$ are $\mathbb{R}^2$ and $\mathbb{R}^2$ are $\mathbb{R}^2$ are $\mathbb{R}^2$ are $\mathbb{R}^2$ are $\mathbb{R}^2$ and $\mathbb{R}^2$ are $\mathbb{R$ the same of the 'compressor soundproofing (SC)' acoustic configuration
- Unit operating range with compressor capacity automatic partialization.
- 4. Standard unit operating range with air flow-rate automatic modulation
- Operation field extension for unit in 'B Low water temperature (Brine)' configuration (40% ethylene
- 6. Unit operating range with 'REGBT - device for the condensing coil partialization'
- Extended of operating range (extremely low water temperature option available on request)

# **PREMIUM VERSION**

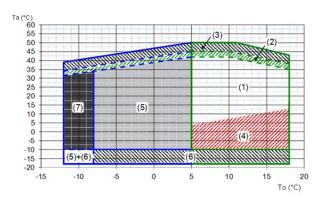
# **Acoustic configuration: compressor** soundproofing (SC)



Ta (°C) = external exchanger inlet air temperature (D.B.) To (°C) = internal exchanger outlet water temperature

- Standard unit operating range at full load
- Unit operating range with automatic staging of the compressor capacity 2.
- Standard unit operating range with air flow automatic modulation
- Unit operating range in 'B Low water temperature' configuration (40% ethylene glycol) 4.
- Unit operating range with 'REGBT device for the condensing coil partialization' 5.
- Extended of operating range (extremely low water temperature option available on request)

# **Acoustic configuration: super-silenced (EN)**



Ta (°C)= entering external exchanger air temperature (D.B.)

To (°C)= leaving internal exchanger water temperature

- Standard unit operating range at full load
- Extended operating range with air flow-rate automatic increasing. Inside this field the sound levels are the same of the 'compressor soundproofing (SC)' acoustic configuration
- Unit operating range with compressor capacity automatic partialization.
- 4. Standard unit operating range with air flow-rate automatic modulation  $\label{eq:condition} % \[ \begin{array}{c} (x,y) & (x,y) \\ (x,y) &$
- 5. Operation field extension for unit in 'B - Low water temperature (Brine)' configuration (40% ethylene
- 6. Unit operating range with 'REGBT - device for the condensing coil partialization'
- Extended of operating range (extremely low water temperature option available on request)



# Unit equipment with outdoor air low temperatures

r air Operating unit	Unit in stand-by (5) (fed unit)	<b>Unit in storage</b> (unit not fed)
1		
2 √ standard unit	√ standard unit	
3	y Standard unit	
4		
<ul> <li>✓ electrical panel antifreeze protection</li> <li>✓ glycol in an appropriate percentage</li> <li>✓ device for the condensing coil partialization</li> </ul>	<ul> <li>✓ electrical panel antifreeze protection</li> <li>✓ glycol in an appropriate percentage</li> </ul>	√ standard unit <sup>(6)</sup>
NOT POSSIBLE	<ul> <li>√ water empty unit or with an appropriate glycol percentage</li> <li>√ electrical panel antifreeze protection</li> </ul>	√ water empty unit or with an appropriate glycol percentage χ <b>not suitable:</b> built-in pumps
)°C	NOT POSSIBLE	√ electrical panel antifreeze

 $\label{eq:Data} \mbox{ Data referred to the following conditions: }$ 

internal exchanger water = 12/7°C

- 1. Part load unit and air speed equal to 1 m/s.
- 2. Part load unit and air speed equal to 0.5 m/s.
- 3. Part load unit and outdoor air temperature at rest.
- ${\bf 4.} \ \ {\bf Full \ load \ unit \ and \ outdoor \ air \ temperature \ at \ rest.}$
- $(\mbox{\ensuremath{^{5}}})$  The water pumping unit must be fed and connected to the unit according to the manual.
- $\begin{tabular}{ll} \begin{tabular}{ll} \beg$

At the unit start-up the water temperature or water with glycol must be inside the operating range indicated in the "Operating range" graph.

To know the water freezing temperature on varying the glycol percentage refer to the specific 'Correction factors for glycol use' table.



Air conditions which are at rest are defined as the absence of air flowing towards the unit. Weak winds can induce air to flow through the exchanger and air-levels which can cause a reduction in the operating range. In the presence of predominant winds it is necessary to use suitable windbreak barriers



# **Admissible water flow-rates**

Minimum (Qmin) and maximum (Qmax) admissible water flow for the unit to operate correctly.

EXCELL	ENCE SC	90.4	100.4	110.4	120.4	140.4	160.4	180.4	200.4	220.4	240.4
Qmin	[l/s]	6,7	7,4	8,0	9,3	10,1	11,5	12,8	14,3	15,8	16,4
Qmax	[l/s]	18,3	20,0	21,8	25,1	27,5	31,2	34,5	38,6	42,4	44,0

PREM	IUM SC	120.4	140.4	160.4	180.4	200.4	220.4	240.4
Qmin	[l/s]	8,0	9,3	10,1	11,5	12,8	14,3	15,8
Qmax	[l/s]	21,8	25,1	27,5	31,2	34,5	38,6	42,4

EXCELL	ENCE EN	90.4	100.4	110.4	120.4	140.4	160.4	180.4	200.4	220.4	240.4
Qmin	[l/s]	6,7	7,4	8,0	9,3	10,1	11,5	12,8	14,3	15,8	16,4
Qmax	[l/s]	18,3	20,0	21,8	25,1	27,5	31,2	34,5	38,6	42,4	44,0

PREM	IUM EN	120.4	140.4	160.4	180.4	200.4	220.4	240.4
Qmin	[l/s]	8,0	9,3	10,1	11,5	12,8	14,3	15,8
Qmax	[l/s]	21,8	25,1	27,5	31,2	34,5	38,6	42,4

**Correction factors for glycol use** 

% ethylene glycol by weight		5%	10%	15%	20%	25%	30%	35%	40%
Freezing temperature	°C	-2,0	-3,9	-6,5	-8,9	-11,8	-15,6	-19,0	-23,4
Safety temperature	°C	3,0	1,0	-1,0	-4,0	-6,0	-10,0	-14,0	-19,0
Cooling Capacity Factor	Nr	0,997	0,994	0,99	0,986	0,981	0,976	0,970	0,964
Compressor power input Factor	Nr	1,000	1,001	1,001	1,001	1,001	1,002	1,002	1,002
Internal exchanger glycol solution flow factor	Nr	1,003	1,010	1,020	1,033	1,05	1,072	1,095	1,124
Pressure drop Factor	Nr	0,989	0,983	0,979	0,980	0,984	0,993	1,004	1,020

The correction factors shown refer to water and glycol ethylene mixes used to prevent the formation of frost on the exchangers in the water circuit during inactivity in winter.

Fouling Correction Factors

	Internal	exchanger
m2 K/W	F1	FK1
0.44 x 10 (-4)	1,0	1,0
0.88 x 10 (-4)	0,97	0,99
1.76 x 10 (-4)	0,94	0,98

F1 = Cooling capacity correction factors

# **Overload and control device calibrations**

		open	closed	value
High pressure safety pressure switch	[kPa]	4050	3300	-
Antifreeze protection	[°C]	3	5.5	-
High pressure safety valve	[kPa]	-	-	4500
Low pressure safety valve	[kPa]	-	-	3000
Max no. of compressor starts per hour	[n°]	-	-	10
High compressor discharge temperature safety thermostat	[°C]	-	-	120

**Exchanger operating range** 

		Internal exchanger	
	D	Pr	DPw
PED (CE)	4500	4500	1000

DPr = Maximum operating pressure on refrigerant side in kPa

DPw = Maximum operating pressure on water side in kPa

 $FK1 = Compressor\ power\ input\ correction\ factor$ 



# **Standard unit technical specifications - EXCELLENCE Version**

# **Compressor**

Hermetic orbiting scroll compressor complete with motor over-temperature and over-current devices and protection against excessive gas discharge temperature. Fitted on rubber antivibration mounts and complete with oil charge.

An oil heater, which starts automatically, keeps the oil from being diluted by the refrigerant when the compressor stops.

The compressors are connected in TANDEM, on a single refrigeration circuit. They have a biphasic oil equalisation and are equipped with supply cutoff valves

#### **Structure**

Structure made entirely in Zinc–Magnesium plate that guarantees excellent mechanical characteristics and high corrosion strength over time. The entire structure has been sized with modern calculation tools and finished elements to ensure the maximum safety and sturdiness of the system.

Zinc-magnesium base painted with polyester powder RAL 9001.

# **Panelling**

External pre-painted zinc-magnesium panelling that ensures superior resistance to corrosion for outdoor installation and eliminates the need for periodical painting. The panels can be easily removed to fully access internal components and are lined with sound-proof material on the inside to contain the unit's sound levels.

# Internal exchanger

Direct expansion heat exchanger with braze welded stainless steel INOX AISI 316 plates and complete with external thermal/anti-condensation insulation.

The exchanger is complete with:

- differential pressure switch, water side
- antifreeze heater to protect the water side exchanger, preventing the formation of frost if the water temperature falls below a set value.

# **External exchanger**

Finned exchanger, made from copper pipes arranged in staggered rows and mechanically expanded for better adherence to the collar of the fins. The fins are made from aluminium with a special corrugated surface, set a suitable distance apart to ensure maximum heat exchange efficiency.

A correct power supply to the expansion valve is ensured by the subcooling circuit; this circuit also prevents the formation of ice at the base of the heat exchanger during winter operation.

Protective coverings available on request.

#### **Fan**

Axial fans with sickle profile blades terminating with "Winglets", directly coupled to the three-phase electronic controlled motor with external rotor. Fans are housed in aerodynamically shaped structures, equipped with accident prevention guards and supplied with variable speed electronic control. Complete with Axitop diffusers to recover dynamic energy, resulting in increased efficiency and minimal sound emission; the Axitop diffuser installation is provided by the Customer.

# **Refrigeration circuit**

Refrigeration circuit with:

- replaceable anti-acid solid cartridge dehydrator filter
- sight glass with moisture and liquid indicator
- electronic expansion valve
- high pressure safety pressure switch
- high pressure safety valve
- low pressure safety valve
- cutoff valve on liquid line
- cutoff valve on compressor supply

#### **Configurations**

- D Partial energy recovery
- R Totale energy recovery
- B Low water temperature
- SC Acoustic configuration with compressor soundproofing
- EN Super-silenced acoustic configuration



# **Electrical panel**

The capacity section includes:

- main door lock isolator switch
- isolating transformer for auxiliary circuit power supply
- compressor circuit breakers
- fan overload circuit breakers
- compressor control contactor

#### The control section includes:

- interface terminal with graphic display
- display of the set values, the error codes and the parameter index
- ON/OFF and alarm reset buttons
- proportional-integral-derivative water temperature control
- daily, weekly programmer of temperature set-point and unit on/off
- unit switching on management by local or remote (serial)
- antifreeze protection water side
- compressor overload protection and timer
- prealarm function for water anti-ice and high refrigerant gas pressure
- self-diagnosis system with immediate display of the error code
- automatic compressor start rotation control
- compressor operating hour display
- remote ON/OFF control
- relay for remote cumulative fault signal
- inlet for demand limit (power input limitation according to a 0÷10V or o 4÷20 mA external signal)
- digital input for double set-point enabling
- potential-free contacts for compressor status
- multifunction phase monitor (only EXCELLENCE version)
- electrical panel ventilation

# **Accessories - Hydronic assembly**

- HYDROPACK (n.b.: other types are available by head)
- Storage tank
- Storage tank with primary circuit with pump built-in the unit.
- Steel mesh mechanical strainer (accessory separately provided). Note: To be located at the exchanger inlet. We disclaim any liability and make the
  guarantee void, if an appropriate mechanical filter is not provided inside the system.

#### **Accessories**

- Coil and technical compartment guards
- Copper / aluminium condensing coil with acrylic lining
- Copper / aluminium condenser coil with Energy Guard DCC Aluminum
- High and low pressure gauges
- Cutoff valve on compressor supply and return
- Couple of manual shut-off valves (accessory provided separately)
- Electrical panel antifreeze protection
- Multifunction phase monitor (Premium Version only)
- Power factor correction capacitors (cosfi > 0.9)
- ECOSHARE function for the automatic management of a group of units
- Breakaway current reducing device (SOFT STARTER)
- Serial communication module for BACnet-IP supervisor
- Serial communication module for Modbus supervisor
- Serial communication module for LonWorks supervisor
- ECOBREEZE external section fans consumption reduction device
- Remote control via microprocessor remote control (accessory separately supplied)
- Mains power supply unit (accessory separately supplied)
- Energy meter
- Set-point compensation with signal 0-10 V or 4÷20 mA
- Set-point compensation with outdoor air temperature probe
- Spring antivibration mounts (supplied separately)

#### On request are available:

copper /copper condenser coil with brass shoulders

# Test

All the units are factory-tested in specific steps, before shipping them. After the approval, the moisture contents present in all circuits are analyzed, in order to ensure the respect of the limits set by the manufacturers of the different components.

# **Unit technical specifications for Premium version**

Technical specifications as EXCELLENCE version, except the Phase Monitor which is at fixed calibration (multifunction optional ).



# **Configurations**

Consult the special prospective reported in the final section to check for compatibility between different options.

# **B** - Low water temperature (Brine)

Configuration also known as "Brine". Enables an "unfreezable" solution to be cooled (for example, water and ethylene glycol in suitable quantities) up to a temperature of between +4°C and -8°C. It includes:

- suitable exchangers with extra-thick closed-cell insulation
- electronic expansion valve, functional calibration and safety devices suitable for particular uses.



During the selection phase it is necessary to indicate the required operating type, the unit will be optimised on the basis of this: - Unit with single operating set-point (only at low temperature) - Unit with double operating set-point



The unit in this configuration has a different operation range, indicated in the operating range section.



In low temperature operation, some staging steps could not be available.



The glycol concentration must be chosen based on the minimum temperature the water can reach. The presence of glycol influences pressure drops on the water side and the unit's output as indicated in the table reporting the "correction factors for use with glycol".



The "Extremely low water temperature" option for the chilled wter production down to -12°C is available on request.

# **D** - Partial energy recovery

A configuration which enables the production of hot water free-of-charge while operating in the cooling mode, thanks to the partial recovery of condensation heat that would otherwise be disposed of into the external heat source.

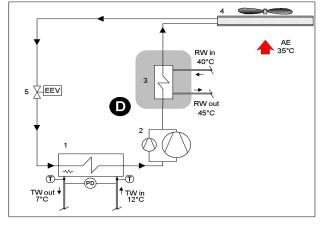
This option is also known as "desuperheater". It is made up of a lnox 316 stainless steel brazed plate heat exchangers, suitable for recovering a part of the capacity dispersed by the unit (the dispersed heating capacity is equal to the sum of the cooling capacity and the electrical input capacity of the compressors).

The partial recovery device is considered to be operating when it is powered by the water flow which is to be heated. This condition improves the unit performance, since it reduces the condensation temperature: in nominal conditions the cooling capacity increases indicatively by 3.2% and the power input of the compressors is reduced by 3.6%.

When the temperature of the water to be heated is particularly low, it is opportune to insert a flow regulation valve in the hydraulic circuit, to maintain the recovery output temperature at higher than 35°C and thus avoid refrigerant condensation in the partial energy recovery device.



The power delivered by the partial recovery is 20% of the thermal power dissipation (cooling + electrical power absorbed by the compressors)



- D Partial recovery device
- 1 Internal exchanger
- Compressors
- 3 Recovery exchanger 4 - External exchanger
- 5 Expansion electronic valve

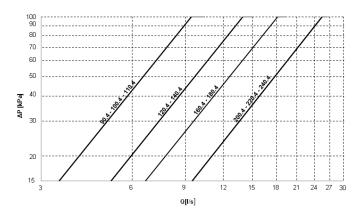
TW in chilled water inlet

TW out chilled water outlet

RW in - Recovery water input RW out - Recovery water output

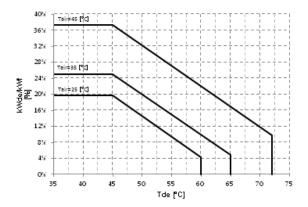
T - Temperature probe PD - Differential pressure switch AE Outdoor air

# Pressure drops of partial energy recovery exchanger



O = water flow-rate[1/s]DP = water side pressure drops (kPa)

# Partial recovery heating capacity



kWde/kWf = Heat recovered/Cooling capacity [%] Tde = Heat recovering device outlet water temperature [°C]

**Example:** Requested cooling capacity: 500 kW with chilled water at 12/7°C and 35°C outdoor air. Size purpose of the study: WSAT-XSC3 EXC SC 180.4 Hot water required temperature: +45°C

Recovery capacity: 25% di 500 kW = 125 kW Design flow-rate: 6,0 l/s



# R - Total energy recovery

A configuration which enables the production of hot water free-of-charge while operating in the cooling mode, thanks to the total recovery of condensation heat that would otherwise be disposed of into the external heat source. This solution increases the overall efficiency of the system in all cases where a high-level of hot water production is required. It is made up of a brazed plate heat exchanger made of 316 stainless steel, suitable for recovering all the unit heat capacity (equal to the sum of the cooling capacity and the electrical input capacity of the compressors), from the on-off type solenoid valve, from the supply and return temperature sensors in the hot water circuit and the related two-step integrated control logic.

Hot water availability is always subordinate to the production of chilled water.

See the following example:

- 1. cooling capacity request = 100% / Heating capacity request = 0% > Production only of cooling capacity;
- cooling capacity request = 100% / Heating capacity request = 0% > Production of cooling and heating capacity by recovery;
- cooling capacity request = 50% / Heating capacity request = 100% > Production of cooling and heating capacity by recovery, equal to the 50% of the requested heating capacity.



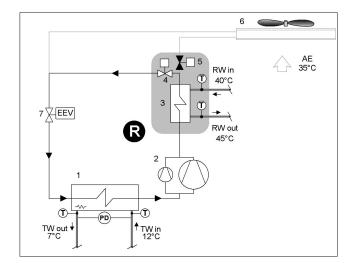
To prevent constant switching in the unit's refrigeration circuit, it is necessary to install a storage tank with an adequate capacity in the system's hot water circuit.



In the absence of hot water circulation in the recovery exchanger, the maximum inlet air temperature is reduced by approximately 2°C compared with the unit without 'Total Energy Recovery" mode.

#### TOTAL OPERATING ENERGY RECOVERY

When hot water is requested, the condensing coil is deactivated. Condensation takes place wholly within the recovery circuit.

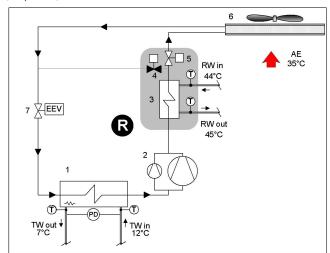


- R Total recovery device
- 1 Internal exchanger
- 2 Compressors
- 3 Recovery exchanger
- 4 Total recovery enabling valve

- 5 External exchanger enabling valve
- 6 External exchanger
- 7 Expansion electronic valve
- T Temperature probe
- TW in chilled water inlet

#### **TOTAL NON-OPERATING ENERGY RECOVERY**

When the recovery set-point has been satisfied, the condensing coil is reactivated. In this condition, the total recovery circuit operates as a Partial recovery circuit (Desuperheater).



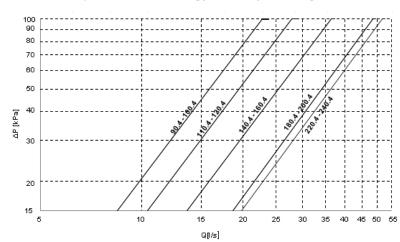
TW out chilled water outlet

RW in - Recovery water input

RW out - Recovery water output PD - Differential pressure switch

AE Outdoor air

#### Pressure drops of the total energy recovery exchanger



= water flow-rate[I/s]

DP = water side pressure drops (kPa)



# Efficient use of energy with heat recovery

In almost all systems fitted with a chiller used to produce chilled water there is also the need to have hot water. The recovery of condensation heat is an efficient way of producing hot water while the chiller is in operation. It has the double benefit of both reducing the heat load to the condenser, thereby eliminating dissipation costs and generating free hot water, thereby reducing the costs of the auxiliary heater.

# **Application versatility of recovery devices**

The hot water produced by heat recovery can be used in a number of ways: to reheat air in handling units, to preheat hot water for domestic use or industrial processes, to heat up water in swimming pools, showers and spas, to preheat hot water for laundries or industrial kitchens.



Post-heating in air handling units to control humidity levels in hospitals and labs



Preheating of hot water for domestic use or for industrial process



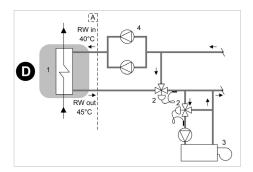
Heating of water in swimming pools, showers and



Preheating of hot water for laundries and industrial kitchens

# Air heating

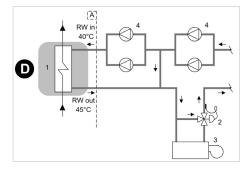
The heat recovery device can be used to cover the entire heat load required. The hot water supply temperature is controlled via a modulating control valve that needs to be fitted on the system at the outlet of the recovery unit. The auxiliary heating device is recommended to cover the thermal energy demand when the chiller is not in operation or is operating at part load.



Example of how heat recovery is used to cover the entire heat demand and control the operating temperature

# **Water preheating**

The heat recovery device can be used to preheat water at the inlet of the main heating device (e.g. boiler). In this case, the demand for hot water is greater than the amount of heat recovered by condensation and the recovery device only covers part of the required heat load. By preheating the water, heating consumption levels are therefore reduced and the main heating device has a lower installed power requirement.

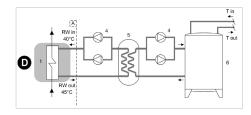


Example of how heat recovery is used to preheat hot water in the system

# **Domestic hot water production**

The heat recovery device can be used to produce water for domestic use. In order to prevent contamination of domestic water with the chiller's process fluid, it is necessary to insert an intermediate heat exchanger. Using an inertial heat storage tank allows to have a reserve of preheated water and enables the intermediate exchanger to operate more efficiently.

Example of how heat recovery is used to preheat hot water for domestic use



- A Unit supply limit
- 1 Recovery exchanger
- 3 Auxiliary heating device (ex.boiler)
- 5 Intermediate heat exchanger
- RW in Recovery water input
- T in Drinkable water inlet

- D Partial energy recovery
- 2 Control modulating valve
- 4 Electric pump with standby pump
- 6 Inertial heat storage

RW out - Recovery water output

Tout - Drinkable water outlet to the auxiliary heater

The diagrams refer to partial energy recovery, though they also apply to total energy recovery (Clivet R). Please note that the diagrams are only meant as a guide.



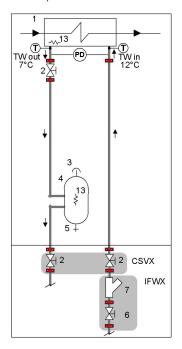
# **Accessories - Hydronic assembly**

# A550/A700/A900 - 550 / 700 / 900 l. storage tank

Option supplied built-in the unit. Steel storage tank complete with double layer covering with closed-cell insulation, stainless steel anti-freeze immersion resistance, bleed valve, draw off cock, cast-iron shut-off butterfly valve with quick connections and activation lever with a mechanical calibration lock at the evaporator output, quick connections with insulated casing. The various available models can be differentiated by capacity.



Provided with hydraulic interceptions to the outside of the unit (option 'CSVX - A pair of manually operated shut-off valves') to facilitate any major maintenance



- Internal exchanger
- 2 Cutoff valve
- 3 Purge valve
- Storage tank with antifreeze heater
- Draw off cock
- Cutoff valve with quick joints
- 7 Steel mesh strainer water side
- 8 Manometer
- 9 Safety valve (6 Bar)
- 10 Packaged electric pump with high efficiency impeller
- 11 Non return valve
- 12 System safety pressure switch (prevents the pumps from operating if no water is present)
- T Temperature probe

PD - Differential pressure switch

TW in chilled water inlet TW out chilled water outlet

IFWX = Steel mesh strainer water side

CSVX - Couple of manual shut-off valves

The grey area indicates further optional components.

# A550PPS/A700PPS/A900PPS - 550/700/900 l. storage tank with primary circuit with pump built-in

Option supplied built-in. Simplifies system design and manufacture. This accessory includes the components provided for the A550 / A700 / A900 options, as well as:

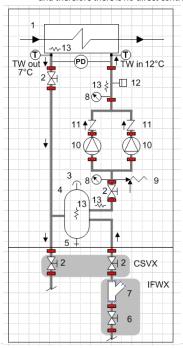
- primary circuit, already set up and tested inside the unit;
- cast-iron butterfly shut-off valve, with quick connections and activating handle and mechanical calibration lock in evaporator outlet and on the pump
- 2PM HYDROPACK with no. 2 of pumps or 3PM HYDROPACK with no. 3 of pumps according to the size



Attention: option not compatible with DST control logic (Dynamic Supply Temperature) activable by the User.



If the water flow rate on the primary circuit is greater than the one on the secondary circuit, this allows to directly control the supply temperature to the secondary one. Vice versa, if the water flow rate on the primary circuit is lower than the one on the secondary circuit, this means the supply water is mixed with the system's return water and therefore there is no direct control over the temperature of the chilled water produced



- 1 Internal exchanger
- 2 Cutoff valve
- Purge valve
- 4 Storage tank with antifreeze heater 5 Draw off cock
- Cutoff valve with quick joints
- 7 Steel mesh strainer water side
- 8 Manometer
- 9 Safety valve (6 Bar)
- 10 Packaged electric pump with high efficiency impeller
- 11 Non return valve System safety pressure switch (prevents the pumps from operating if no water is present) 13 - Antifreeze heater
- T Temperature probe
- PD Differential pressure switch

TW in chilled water inlet TW out chilled water outlet

IFWX = Steel mesh strainer water side CSVX - Couple of manual shut-off valves

The grey area indicates further optional components.



# **Built-in pump electrical data**

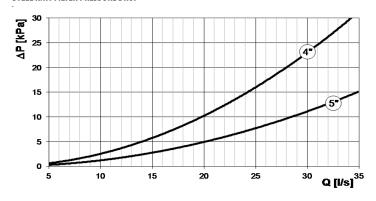
Si	ze	90.4	100.4	110.4	120.4	140.4	160.4	180.4	200.4	220.4	240.4
					EXCELL	ENCE SC					
FLI	[kW]	3,6	3,6	3,6	3,6	3,6	3,6	5,8	5,4	5,4	8,7
FLA	[A]	6,8	6,8	6,8	6,8	6,8	6,8	9,6	10,2	10,2	14,4
	EXCELLENCE EN										
FLI	[kW]	3,6	3,6	3,6	3,6	3,6	3,6	5,8	5,4	5,4	5,4
FLA	[A]	6,8	6,8	6,8	6,8	6,8	6,8	9,6	10,2	10,2	10,2
					PREMI	IUM SC					
FLI	[kW]	-	-	-	3,6	3,6	3,6	5,8	5,4	5,4	5,4
FLA	[A]	-	-	-	6,8	6,8	6,8	9,6	10,2	10,2	10,2
					PREMI	UM EN					
FLI	[kW]	-	-	-	3,6	3,6	3,6	5,8	5,4	5,4	5,4
FLA	[A]	-	-	-	6,8	6,8	6,8	9,6	10,2	10,2	10,2

# IFWX - Steel mesh strainer water side

The device stops the exchanger from being clogged by any impurities which are in the hydraulic circuit. The mechanical steel mesh strainer must be placed on the water input line. It can be easily dismantled for periodical maintenance and cleaning. It also includes:

- cast-iron shut-off butterfly valve with quick connections and activation lever with a mechanical calibration lock;
- quick connections with insulated casing.

#### STEEL KNIT FILTER PRESSURE DROP



#### STEEL MESH FILTER FEATURES

EXCELLENCE	90.4-180.4	200.4-240.4		
Diameter	4"	5"		
Degree of filtration	1,6 mm			
PREMIUM	90.4-180.4	200.4-240.4		
PREMIUM Diameter	<b>90.4-180.4</b> 4"	<b>200.4-240.4</b> 5"		



 $Q = water flow rate (I/s) \qquad \qquad DP = water side pressure drop (kPa)$ 



Pressure drop referred to a clean filter



Ilnstallation is the responsibility of the Client, externally to the unit



Check for the presence of the required hydraulic shut-off valves in the system, in order to undertake periodical maintenance

# Separately supplied accessory



# **HydroPack**

# 2PM/PM - HydroPack with no.2/3 pumps

Option supplied on the unit. Pumping unit consisting of two or three parallel electric pumps with a self-adaptive modular activation logic.

It enables the automatic reduction of the liquid flow rate in critical conditions, avoiding blocks due to overloading and consequential intervention work by specialised technical personnel. Centrifugal electric pump, with body and impeller made with AISI 304 steel.

Mechanical seal using ceramic, carbon and EPDM elastomer components.

Three-phase electric motor with IP44-protection. Complete with thermoformed insulated casing, quick connections with insulated casing, non return valve, safety valve, pressure gauges, system load safety pressure switch, stainless steel antifreeze immersion heaters located at the return and supply point.

The various models which are available can be differentiated by the system available pressure.



The 2PM / 3PM option is supplied with a kit made up of 2 quick blind connections, for the removal of one pump in case of maintenance.

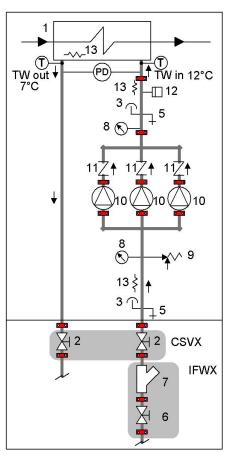


 $The 2PM / 3PM \ option \ is: -compatible \ with \ A550 / A700 / A900 \ options, 550 / 700 / 900 \ l. \ storage \ tank, not \ compatible \ with \ A550 PPS / A700 PPS / A900 PPS \ options, 550 / 700 / 900 \ l. \ storage \ tank \ with \ primary \ circuit \ with \ pump \ built-in$ 

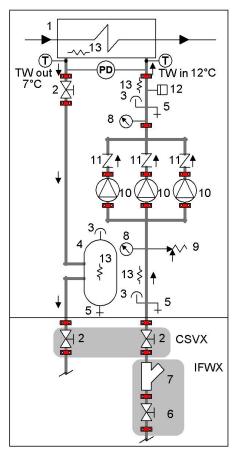


Provided with hydraulic interceptions to the outside of the unit (option 'CSVX - A pair of manually operated shut-off valves') to facilitate any major maintenance operations

#### **HYDROPACK**



#### HYDROPACK WITH STORAGE TANK



# Illustrative diagram referred to unit size 240.4 with Hydropack with no. 3 of pumps

- 1 Internal exchanger
- 2 Cutoff valve
- 3 Purge valve
- 4 Storage tank with antifreeze heater
- 5 Draw off cock
- 6 Cutoff valve with quick joints
- 7 Steel mesh strainer water side

- 8 Manometer
- 9 Safety valve (6 Bar)
- 10 Packaged electric pump with high efficiency impeller
- 11 Non return valve
- 12 System safety pressure switch (prevents the pumps from operating if no water is present)
- 13 Antifreeze heater
- T Temperature probe
- PD Differential pressure switch

TW in chilled water inlet
TW out chilled water outlet

The out connect react outles

IFWX = Steel mesh strainer water side CSVX - Couple of manual shut-off valves

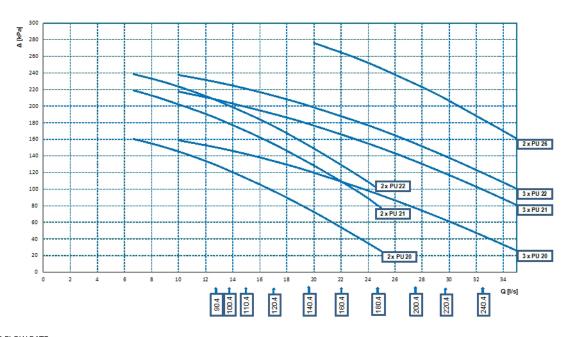
25VX - Coupic of manual shat on valves

The grey area indicates further optional components.



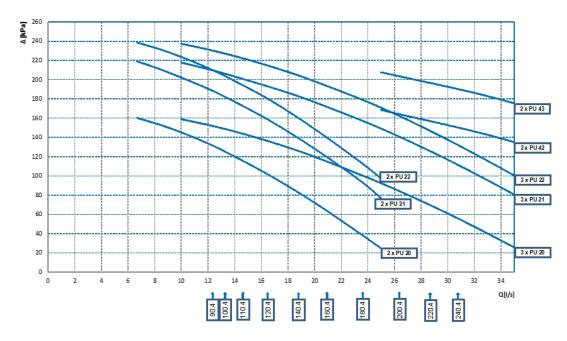
# 2PM/3PM option performances (HydroPack)

# **Excellence version (SC)**



Q[l/s]= WATER FLOW RATE DP [kPa] = PRESSURE DROPS PU2\* = 2-pole pump; PU4\* = 4-pole pump

# **Excellence version (EN)**



Q[l/s]= WATER FLOW RATE DP [kPa] = PRESSURE DROPS PU2\* = 2-pole pump; PU4\* = 4-pole pump



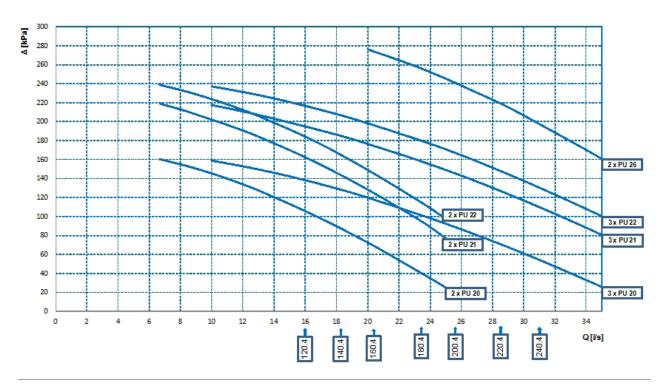
Caution: to obtain the available pressure values, you need to subtract the following from the head values represented in these diagrams: –Evaporator pressure drops –IFVX accessory –Steel mesh filter on the water side (where applicable)

# **Hydropack electrical data**

PUMP	Rated power [kW]	Nominal power [A]	PUMP	Rated power [kW]	Nominal power [A]
2×2PU20	2×1.8	2×3.4	2×2PU43	2×7.5	2×15.4
2×2PU21	2×2.9	2×4.8	3×2PU20	2×1.8	3×3.4
2×2PU22	2×3.3	2×5.6	3×2PU21	2×2.9	3×4.8
2×2PU26	2×5.5	2×10.4	3×2PU22	2×3.3	3×5.6
2×2PU42	2×5.5	2×11.3	-	-	-

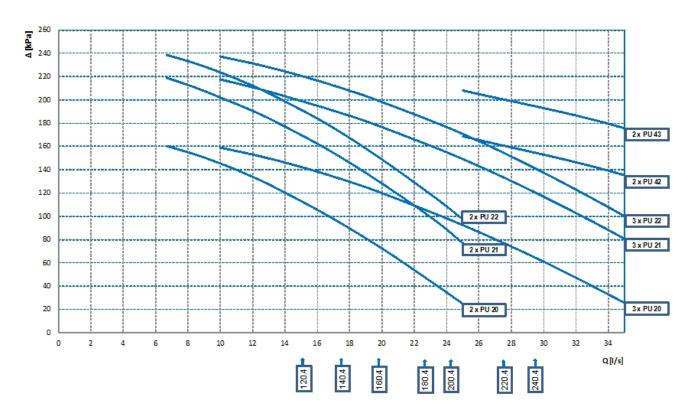


# **Premium version (SC)**



Q[l/s]= WATER FLOW RATE DP [kPa] = PRESSURE DROPS PU2\* = 2-pole pump; PU4\* = 4-pole pump

# **Premium version (EN)**



Q[l/s]= WATER FLOW RATE DP [kPa] = PRESSURE DROPS PU2\* = 2-pole pump; PU4\* = 4-pole pump



Caution: to obtain the available pressure values, you need to subtract the following from the head values represented in these diagrams: –Evaporator pressure drops –IFVX accessory –Steel mesh filter on the water side (where applicable)



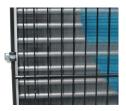
# **Accessories**

# **PGFC- Coil guards**

This accessory is used to protect the external coil from the accidental contact with external things or people.

Ideal for installation in places where persons can pass from, such as car parks, terraces, etc.

The accessory is provided and installed built-in the unit.



# **PGCCH - Condensing coil anti-hail protection grilles**

These accessories are to protect the external coil from hail damage. Indeed, hail impact can deform the coil fins worsening the heat exchange with the air.

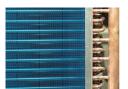
The accessory is provided and installed built-in the unit.

# CCCA - Copper / aluminium condensing coil with acrylic lining

Coils with copper pipes and aluminium fins with acrylic lacquering. Can be used in settings with moderately aggressive saline low concentrations and other chemical agents.

Attention!

- Cooling capacity variation -2.7%
- variation in compressor power input +4.2%
- operating range reduction -2.1°C



# CCCA1 - Copper / aluminium condensing coils with Aluminium Energy Guard DCC treatment

A treatment which offers an optimal thermal exchange and guarantees and protects the finned coil exchangers from corrosion over time. Can be used in settings with very aggressive saline concentrations and other chemical agents in the air thus maintaining the performance of the coils over time.



# **CCCC - Copper / copper condensing coil**

Coils with copper pipes, copper fins and brass structure. Can be used in settings with moderately aggressive saline concentrations and other chemical agents.



This option is not suitable for application in sulphuric environments



Option available on request



# MHP - High and low pressure gauges

Although the standard unit already displays digital parameters of pressures in the refrigeration circuit, this option allows analog display of refrigerant pressures on suction and discharge lines for ease of use by maintenance technicians.

The two liquid pressure gauges and corresponding pressure sockets are installed on the machine in an easily accessible location.

The device is installed built-in the unit.



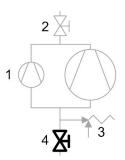


# SDV - Cutoff valve on compressor supply and return

An option which integrates the supply cutoff valve, which is supplied as standard. The presence of the cock at the intake as well enables the compressors to be isolated and substituted without discharging the refrigerant from within the refrigeration circuit. This means that the extraordinary maintenance activities are facilitated.

The device is installed built-in the unit.

- 1. Compressors
- 2. Cutoff valve
- Safety valve
- 4. SDV option



# RE-20 / RE-25 / RE-30 / RE-35 / RE-39 - Electrical panel anti-freeze protection

This option is necessary for very cold climates, where the external temperature can be between -10°C and -39°C. It includes self-regulating temperature maintaining resistances which are able to protect the electrical panel against condensation and frost guaranteeing that it functions correctly. The choice of device should be carried out on the basis of the minimum temperatures reached at the unit installation site.

The device is installed built-in the unit.



This accessory is necessary for the unit to operate correctly in the FCD (FREE-COOLING) configuration with external temperature at less than -10°C. Furthermore, it is necessary for correct unit maintenance (not operations) in all the remaining configurations.



This accessory operates even when the unit is switched off provided that the power supply is maintained active and the unit continues to be connected.



This accessory does not lead to substantial variations in the electrical data for the unit which has been declared in the Electrical Data section.



The phase monitor controls the electrical parameters of the power line to the unit. It works on the command circuit and orders the unit to be switched off when one of the following cases is present: when the phase connections do not respect the correct sequence, or when there is over voltage or under voltage for a certain amount of time (limit values of over and under voltage and the time interval can be manually and separately set). When the line conditions are re-established, the unit is re-armed automatically.

The device is installed and wired built-in the unit.



This accessory is available only in the PREMIUM version. Supplied as standard in the EXCELLENCE version



The device prevents sudden changes of voltage; however, the voltage must always be in a range between 380V and 480V.

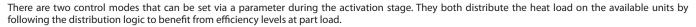
# PFCP - Power-factor capacitors (cosfi > 0.9)

The component is necessary to lower the phase difference between current and voltage in the electromagnetic components of the unit (e.g. asynchronous motors). The component allows to put the cosfi power factor to values on average higher than 0.9, reducing the network reactive power. This often leads to an economic benefit which the energy provider grants to the final user.

The device is installed and wired built-in the unit.

# ECS - ECOSHARE function for the automatic management of a group of units

The device allows automatic management of units that operate on the same hydraulic circuit, by creating a local communication network.





Mode 1 - it keeps all the pumps active

Mode 2 - it activates only the pumps of the unit required to operate

The device allows for rotation based on the criterion of minimum wear and management of units in stand-by. There are various unit sizes. Every unit must be fitted with the ECOSHARE feature. The set of units is controlled by a Master unit.

The local network can be extended up to 7 units (1 Master and 6 Slave).



The unit supplied with this device can also be equipped at the same time with the RCMRX option and one of the CMSC8 / CMSC9 / CMSC10 options.



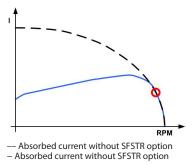


#### SFSTR – Starting current reduction device (SOFT STARTER)

This option is also known as "Soft starter". An electronic device which automatically starts up the compressors gradually, reducing the starting current for the unit by around 40% in comparison with the nominal value.

This results in the electrical capacity system and the related protection devices being sized with lower parameters, thus having a lower initial investment cost.

The device is installed and wired built-in the unit.



#### **CMSC11 - Serial communication module for BACnet supervisor**

This enables the serial connection of the supervision system, using BACnet/IP as the communication protocol. It enables access to the complete list of operational variables, commands and alarms. Using this accessory every unit can dialogue with the main supervision systems.

The device is installed and wired built-in the unit.



The configuration and management activities for the BACnet networks are the responsibility of the client.



The total length of each serial line do not exceed 1000 meters and the line must be connected in bus typology (in/out)

#### **CMSC9 - Serial communication module for Modbus supervisor**

This enables the serial connection of the supervision system, using Modbus as the communication protocol. It enables access to the complete list of operational variables, commands and alarms. Using this accessory every unit can dialogue with the main supervision systems.

The device is installed and wired built-in the unit.



The total length of each serial line do not exceed 1000 meters and the line must be connected in bus typology (in/out)

#### CMSC10 - Serial communication module for LonWorks supervisor

This enables the serial connection of the supervision system which uses the LonWorks communication protocol. It enables access to a list of operating variables, commands and alarms which comply with the Echelon® standard.

The device is installed and wired built-in the unit.



The configuration and management activities for the LonWorks networks are the responsibility of the client.



LonWorks technology uses the LonTalk® protocol for communicating between the network nodes. Contact the service supplier for further information.



The total length of each serial line do not exceed 1000 meters and the line must be connected in bus typology (in/out)

#### **CREFB - ECOBREEZE external section fans consumption reduction device**

An option which regards the external helical fans, as an alternative to the phase-cut device which is supplied as standard in ST and SC versions. It provides for an IP54 brushless electronically commutated electrical motor and incorporated thermal protection. Supplied with variable speed control. Standard for EN version.

#### **REGBT** - Device for the condensing coil partialization

The built-in device allows to extend the unit operating range in cooling down to an outdoor air temperature of -18°C.



#### **CONTA2 - Energy meter**

Allows to display and record the unit's main electrical parameters. The data can be displayed with the user interface on the unit or via the supervisor through the specific protocol variables.

It is possible to control:

- voltage (V),
- absorbed current (A),
- frequency (Hz),
- cosfi,
- power input (KW),
- absorbed energy (KWh),
- harmonic components (%).

The device is installed and wired built-in the unit.



Only the following parameters are available on the LonWorks protocol: absorbed power (kW) and absorbed energy (kWh)

#### SCP4 - Set-point compensation with 0-10 V signal

This device enables the set-point to be varied which is pre-set using an external 0÷10 V signal.

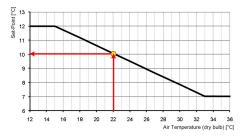
The device is installed and wired built-in the unit.



#### SPC2 - Set-point compensation with outdoor temperature probe

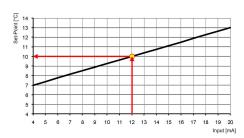
This device enables the set-point to be varied automatically which is pre-set depending on the enthalpy of the outdoor air. This device enables the liquid flow temperature to be obtained, which varies depending on external conditions, enabling energy savings throughout the entire system.

The device is installed and wired built-in the unit.



#### SPC1 - Set-point compensation with 4-20 mA signal o 10-10 V

Il dispositivo consente la variazione del set-point pre-impostato attraverso un segnale esterno di tipo  $4\div20$  mA. o 0-10 V





## **Accessories separately supplied**

#### **CSVX - Couple of manual shut-off valves**

Il kit allows to isolate the hydraulic circuit at the inlet and outlet.

It includes:

- no. 2 cast-iron shut-off butterfly valves with fast fittings and activation lever with a mechanical calibration lock
- no. 2 of quick connections



Installation is the responsibility of the Client, externally to the unit.



#### RCMRX - Remote control via microprocessor remote control

This option allows to have full control over all the unit functions from a remote position.

It can be easily installed on the wall and has the same aspect and functions of the user interface on the unit.



All device functions can be repeated with a normal portable PC connected to the unit with an Ethernet cable and equipped with an internet navigation browser.



The device must be installed on the wall with suitable plugs and connected to the unit (installation and wiring to be conducted by the Customer). Maximum remote control distance 350 m without auxiliary power supply. For distances greater than 350 m and in any case less than 700 m it is necessary to install the 'PSX - Mains power unit' accessory.



Data and power supply serial connection cable n.1 twisted and shielded pair. Diameter of the individual conductor 0.8 mm.

#### **PSX - Mains power supply unit**

The device allows the unit and the remote control to communicate with the user interface even when the serial line is longer than 350m.

It must be connected to the serial line at a distance of 350m from the unit and allows to extend the length to 700m maximum in total. The device requires an external power supply at 230V AC.



Power supply at 230V AC provided by Customer



#### **AMMX - Spring antivibration mounts**

The spring antivibration mounts are attached in special housing on the support frame and serve to smooth the vibrations produced by the unit thus reducing the noise transmitted to the support structure.







# **Acoustic configuration: compressor soundproofing (SC)**

**Cooling performance** 

						Entering ex	ternal excha	nger air tem	perature (°C)				
Size	To (°C)	7	25	3	0	3	35	4	10	4	14	4	18
		kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe
	5	283	61	269	67	251	74	232	81	208	94	72.8	29
	6	291	62	277	68	258	75	240	82	215	96	75.0	30
00.4	7	301	63	284	68	268	75	249	83	226	97	79.1	30
90.4	10	330	65	314	71	294	77	272	85	248	99	86.7	31
	15	376	68	355	74	332	81	308	88	178	52	-	-
	18	408	71	385	77	360	84	335	91	194	53	-	-
	5	306	67	291	73	273	81	253	89	226	104	146	65
	6	315	68	300	74	281	81	260	89	233	104	150	65
400.4	7	326	69	308	75	291	82	271	90	242	106	156	66
100.4	10	359	71	341	77	319	85	296	93	269	108	173	67
	15	409	75	387	81	362	89	336	97	210	63	-	-
	18	444	78	420	84	391	92	365	100	229	65	-	-
	5	338	75	318	81	298	89	278	98	249	114	147	63
	6	348	75	330	83	308	90	285	99	258	115	152	64
	7	357	76	339	83	318	91	297	100	271	116	159	65
110.4	10	395	79	374	86	349	94	323	103	294	118	173	66
	15	449	83	423	91	394	99	367	107	211	62	-	-
	18	487	87	458	94	426	102	399	111	230	64	-	-
	5	374	84	355	92	333	100	308	110	279	128	147	63
	6	384	85	365	93	342	101	319	111	285	129	150	64
	7	398	86	378	94	354	102	332	113	301	131	158	64
120.4	10	438	89	415	97	388	106	359	115	329	134	173	66
	15	498	94	474	102	439	111	410	121	219	60	-	-
	18	545	98	513	107	478	115	446	125	235	61	-	-
	5	428	95	408	104	383	114	355	124	319	145	187	81
	6	440	96	419	105	393	115	367	126	327	146	191	81
	7	456	98	433	106	407	116	382	127	344	148	201	82
140.4	10	500	101	474	110	445	120	412	130	376	152	220	85
	15	567	107	537	116	503	126	468	137	270	79.7	-	-
	18	620	112	582	121	544	131	507	141	294	82	-	-
	5	482	107	457	116	430	127	402	139	359	160	190	80
	6	497	108	473	118	445	128	412	140	373	162	198	81
	7	514	110	486	119	460	130	429	142	385	163	204	81
160.4	10	564	114	536	124	503	135	466	146	428	168	227	84
	15	639	121	606	131	567	142	528	153	285	76	-	-
	18	695	127	656	136	614	147	573	158	305	77	-	-
	5	543	122	517	134	483	147	449	162	401	190	151	63
	6	564	123	535	135	500	148	460	163	416	192	156	64
100.4	7	577	124	549	136	515	150	476	165	430	194	162	65
180.4	10	638	129	603	141	562	154	519	169	478	199	180	66
	15	721	135	681	148	633	161	591	177	386	122	-	-
	18	780	140	739	153	683	166	636	181	421	124	-	-

kWf = Cooling capacity in kW. The data do not consider the part related to the pumps, required to overcome the pressure drop for the solution circulation inside the exchangers kWe = Compressor power input in kW

To  $(^{\circ}C)$  = leaving internal exchanger water temperature  $(^{\circ}C)$  - Performances in function of the inlet/outlet water temperature differential =  $5^{\circ}C$ 



### **Acoustic configuration: compressor soundproofing (SC)**



**Cooling performance** 

(continued)

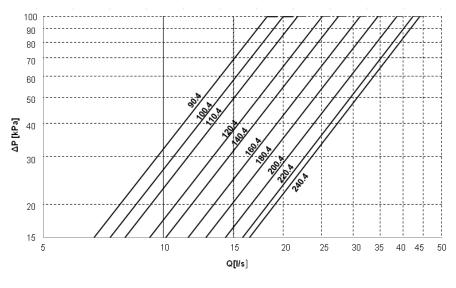
						Entering ex	ternal excha	nger air temp	erature (°C)				
Size	To (°C)	2	5	3	0	3	5	4	0	4	8	5	2
		kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe
	5	603	133	576	146	540	160	500	175	442	203	271	126
	6	620	135	593	147	555	161	517	176	455	205	279	127
200.4	7	642	137	613	149	574	162	531	178	472	207	289	128
200.4	10	698	142	658	153	617	167	574	183	513	211	314	131
	15	798	150	751	162	706	177	657	191	368	111	-	-
	18	858	156	812	168	760	182	706	197	401	113	-	-
	5	658	148	627	162	590	178	548	196	485	229	273	125
	6	679	150	647	164	605	179	562	197	500	231	281	126
220.4	7	699	152	664	166	624	181	575	199	510	232	287	126
220.4	10	739	155	700	169	661	185	613	204	549	235	309	128
	15	806	161	767	175	723	192	681	212	394	123	-	-
	18	864	166	825	181	773	197	719	218	429	126	-	-
	5	728	162	692	178	647	195	595	215	528	252	276	123
	6	748	164	711	179	663	197	614	217	544	254	284	124
240.4	7	768	165	729	181	678	198	626	218	552	255	288	124
240.4	10	805	168	760	184	710	201	661	223	582	258	304	126
	15	882	175	835	191	787	210	728	229	388	116	-	-
	18	951	181	904	197	840	215	778	234	416	118	-	-

kWf = Cooling capacity in kW. The data do not consider the part related to the pumps, required to overcome the pressure drop for the solution circulation inside the exchangers kWe = Compressor power input in kW

To  $(^{\circ}C)$  = leaving internal exchanger water temperature  $(^{\circ}C)$  - Performances in function of the inlet/outlet water temperature differential =  $5^{\circ}C$ 

#### Internal exchanger pressure drop

#### Acoustic configuration: compressor soundproofing (SC)



The pressure drops are calculated considering a water temperature of  $7^{\circ}\text{C}$ 

Q = water flow-rate[l/s] DP = water side pressure drops (kPa)

The water flow-rate must be calculated with the following formula

#### $Q[I/s] = kWf/(4,186 \times DT)$

kWf = Cooling capacity in kW. DT = Temperature difference between inlet / outlet water



To the internal exchanger pressure drops must be added the pressure drops of the steel mesh mechanical strainer that must be placed on the water input line. It is a device compulsory for the correct unit operation, and it is available as Clivet option (see the HYDRONIC ASSEMBLY ACCESSORIES). If the mechanical filter is selected and installed by the Customer, it is forbidden the use of filters with the mesh pitch higher than 1,6 mm, because they can cause a bad unit operation and also its serious damaging.



## **PREMIUM VERSION**

## **Acoustic configuration: compressor soundproofing (SC)**



**Cooling performance** 

						ntering ext	ernal exchai	nger air tem	perature (°C	()			
Size	To (°C)	2	5	3	0	3	5	4	0	4	5	5	0
		kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe
	5	360	89	339	98	315	107	293	118	278	129	146	64
	6	370	90	348	99	326	108	301	118	287	130	151	64
120.4	7	383	92	359	100	334	109	314	120	301	132	158	65
120.4	10	421	95	394	104	367	113	341	123	329	136	173	67
	15	473	101	443	110	412	119	394	130	219	61	-	-
	18	510	106	480	115	446	124	431	135	-	-	-	-
	5	408	103	386	112	359	122	333	133	314	146	183	81
	6	421	104	396	113	369	124	344	135	327	148	191	82
140.4	7	431	105	406	115	381	125	353	136	337	149	197	83
140.4	10	475	110	445	120	415	130	389	141	377	154	220	86
	15	533	118	503	128	469	138	444	149	270	81.	-	-
	18	578	124	541	133	507	143	485	155	-	-	-	-
	5	451	115	426	125	396	136	369	148	349	161	185	80
	6	467	117	440	127	410	138	379	149	360	162	191	81
160.4	7	479	119	451	128	423	140	394	151	379	165	201	82
100.4	10	526	124	493	134	458	145	428	156	417	171	221	85
	15	592	133	554	143	516	154	488	165	278	77	-	-
	18	638	140	597	150	559	160	538	173	-	-	-	-
	5	531	129	500	142	465	156	434	173	402	190	151	63
	6	545	130	517	144	480	158	444	174	417	192	157	64
180.4	7	564	132	530	145	492	159	459	175	433	193	163	64
100.4	10	620	137	581	149	540	164	502	180	479	197	180	66
	15	696	144	652	157	605	171	572	187	387	121	-	-
	18	757	150	706	163	658	177	621	193	-	-	-	-
	5	571	143	541	156	502	171	464	186	437	205	268	12
	6	590	145	554	158	517	172	479	188	454	206	278	12
200.4	7	610	147	572	160	531	174	495	191	476	212	292	13
200.4	10	662	153	622	166	579	180	539	197	517	217	317	13
	15	747	163	696	176	653	191	614	208	399	123	-	-
	18	797	171	746	183	702	197	674	217	-	-	-	-
	5	641	158	602	174	563	189	519	207	485	228	273	124
	6	663	160	622	175	578	191	534	210	501	231	282	12
220.4	7	679	162	640	177	596	193	551	212	520	233	293	12
220.4	10	743	169	697	184	648	200	600	218	575	242	324	13
	15	835	180	784	195	728	211	684	229	412	127	-	-
	18	900	188	841	202	784	218	743	238	-	-	-	-
	5	697	172	656	188	613	206	564	225	522	248	273	12
	6	719	174	677	190	628	208	582	228	539	251	282	12:
240.4	7	736	176	694	192	648	210	604	231	558	254	292	124
270.7	10	806	184	757	200	707	217	649	237	605	259	316	127
	15	907	196	855	213	794	230	738	249	403	116	-	-
	18	981	206	919	221	854	238	801	258	-	-	-	-

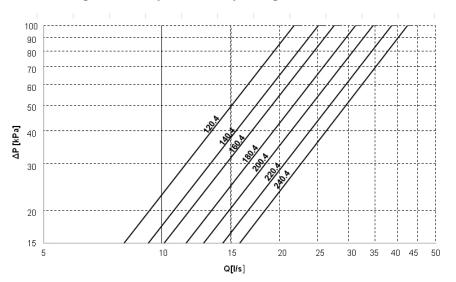
kWf = Cooling capacity in kW. The data do not consider the part related to the pumps, required to overcome the pressure drop for the solution circulation inside the exchangers kWe = Compressor power input in kW

To  $(^{\circ}C)$  = leaving internal exchanger water temperature  $(^{\circ}C)$  - Performances in function of the inlet/outlet water temperature differential =  $5^{\circ}C$ 



### **Internal exchanger pressure drop**

#### Acoustic configuration: compressor soundproofing (SC)



The pressure drops are calculated considering a water temperature of  $7^{\circ}\text{C}$ 

Q = water flow-rate[l/s] DP = water side pressure drops (kPa)

The water flow-rate must be calculated with the following formula

#### $Q[I/s] = kWf/(4,186 \times DT)$

kWf = Cooling capacity in kW. DT = Temperature difference between inlet / outlet water



To the internal exchanger pressure drops must be added the pressure drops of the steel mesh mechanical strainer that must be placed on the water input line. It is a device compulsory for the correct unit operation, and it is available as Clivet option (see the HYDRONIC ASSEMBLY ACCESSORIES). If the mechanical filter is selected and installed by the Customer, it is forbidden the use of filters with the mesh pitch higher than 1,6 mm, because they can cause a bad unit operation and also its serious damaging.



## **Acoustic configuration: super-silenced (EN)**

## **Cooling performance**

						Entering ex	ternal excha	nger air temp	perature (°C)				
Size	To (°C)	2	25	3	0	3	5	4	10	4	18	5	2
		kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe
	5	277	64	261	70	244	77	226	84	208	95	72.7	30
	6	284	65	269	71	252	78	233	85	214	96	74.9	30
90.4	7	294	65	278	71	259	78	240	86	226	98	78.9	30
90.4	10	323	68	304	74	284	81	264	88	248	99	86.6	31
	15	368	72	344	78	321	85	299	92	178	52	-	-
	18	398	74	372	81	346	88	327	95	194	53	-	-
	5	298	69	282	76	264	83	244	91	225	103	145	64
	6	307	70	290	77	273	84	252	92	232	104	150	65
100.4	7	317	71	300	78	280	85	261	93	241	105	156	66
100.4	10	348	74	328	80	308	88	284	96	268	108	173	67
	15	397	78	374	85	348	93	325	101	209	62	-	-
	18	429	82	403	88	379	97	354	105	228	65	-	-
	5	327	78	309	85	288	93	266	101	247	114	146	63
	6	336	79	317	86	297	94	275	103	257	115	151	64
110.4	7	348	80	328	87	307	95	284	104	269	116	158	65
110.4	10	380	83	357	90	332	98	309	107	292	118	172	66
	15	432	88	405	95	377	103	355	112	210	62	-	-
	18	467	91	436	99	411	107	385	116	228	63	-	-
	5	360	88	340	96	320	106	295	115	276	129	145	64
	6	373	89	352	98	328	107	303	117	283	130	149	64
120.4	7	383	90	361	99	341	108	316	118	298	132	157	65
120.4	10	423	94	397	102	369	112	343	122	326	134	172	66
	15	478	100	448	108	417	118	391	128	217	60	-	-
	18	516	104	483	113	450	122	426	133	233	61	-	-
	5	418	99	396	108	371	118	346	129	319	145	186	81
	6	433	100	410	109	383	119	355	130	327	146	191	81
140.4	7	445	101	420	111	393	120	369	132	344	148	201	82
140.4	10	490	106	462	115	431	125	401	136	376	152	220	85
	15	553	112	520	122	486	131	455	143	270	80	-	-
	18	596	117	561	127	524	136	494	148	294	81.6	-	-
	5	467	112	442	122	414	133	386	145	355	161	188	81
	6	479	114	454	124	428	135	396	146	369	163	195	81
160.4	7	496	115	470	125	438	136	409	148	381	165	202	82
100.4	10	541	120	512	130	478	141	444	153	423	170	224	85
	15	615	129	580	139	541	149	507	161	282	76	-	-
	18	664	134	624	145	583	155	551	167	302	77	-	-
	5	531	130	501	143	465	157	431	173	400	193	151	64
	6	544	131	513	144	479	159	442	174	415	195	156	65
180.4	7	563	133	529	146	491	160	459	176	429	196	161	65
100.4	10	612	138	579	151	537	165	497	181	477	201	179	67
	15	694	146	648	159	602	173	566	189	385	124	-	-
	18	746	152	697	165	648	179	617	195	420	126	-	-

 $kWf = Cooling\ capacity\ in\ kW.\ The\ data\ do\ not\ consider\ the\ part\ related\ to\ the\ pumps,\ required\ to\ overcome\ the\ pressure\ drop\ for\ the\ solution\ circulation\ inside\ the\ exchangers$ 

kWe = Compressor power input in kW

To (°C) = leaving internal exchanger water temperature (°C) - Performances in function of the inlet/outlet water temperature differential =  $5^{\circ}$ C



#### **Acoustic configuration: super-silenced (EN)**

Cooling performance (continued)

						Entering ex	ternal excha	nger air temp	erature (°C)				
Size	To (°C)	2	5	3	0	3	5	4	0	4	8	5	2
		kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe
	5	585	140	555	152	518	167	481	182	438	204	269	126
	6	604	142	573	155	535	169	494	184	452	206	277	127
200.4	7	620	144	589	156	549	170	508	186	468	208	287	128
200.4	10	673	148	637	161	593	175	549	191	509	213	312	131
	15	766	158	720	172	671	185	626	200	393	120	-	-
	18	819	164	775	178	724	192	673	206	426	122	-	-
	5	642	156	607	171	568	188	523	205	484	230	273	125
	6	661	158	624	173	582	189	539	207	498	232	281	126
220.4	7	677	159	642	175	599	191	551	209	509	233	286	127
220.4	10	716	163	672	178	624	194	575	212	547	236	308	128
	15	780	170	736	185	687	202	643	220	393	124	-	-
	18	838	176	788	191	740	209	690	226	428	126	-	-
	5	700	171	660	188	615	207	565	227	527	254	275	124
	6	718	173	676	190	630	209	580	229	542	255	283	125
240.4	7	736	175	695	192	642	210	591	230	550	256	287	125
240.4	10	773	178	723	195	670	214	616	233	580	260	303	127
	15	841	186	790	203	738	222	692	243	387	117	-	-
	18	905	193	848	210	786	228	744	248	415	118	-	-

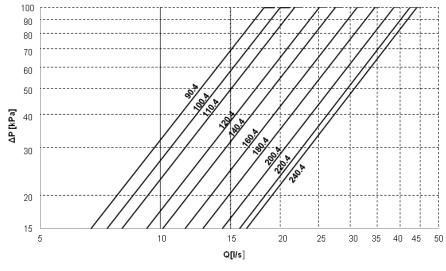
kWf = Cooling capacity in kW. The data do not consider the part related to the pumps, required to overcome the pressure drop for the solution circulation inside the exchangers

kWe = Compressor power input in kW

To  $(^{\circ}C)$  = leaving internal exchanger water temperature  $(^{\circ}C)$  - Performances in function of the inlet/outlet water temperature differential =  $5^{\circ}C$ 

#### Internal exchanger pressure drop

#### Acoustic configuration: super-silenced (EN)



The pressure drops are calculated considering a water temperature of 7°C

Q = water flow-rate[I/s] DP = water side pressure drops (kPa)

The water flow-rate must be calculated with the following formula

#### $Q[I/s] = kWf/(4,186 \times DT)$

kWf = Cooling capacity in kW. DT = Temperature difference between inlet / outlet water



To the internal exchanger pressure drops must be added the pressure drops of the steel mesh mechanical strainer that must be placed on the water input line. It is a device compulsory for the correct unit operation, and it is available as Clivet option (see the HYDRONIC ASSEMBLY ACCESSORIES). If the mechanical filter is selected and installed by the Customer, it is forbidden the use of filters with the mesh pitch higher than 1,6 mm, because they can cause a bad unit operation and also its serious damaging.



## **PREMIUM VERSION**

# Acoustic configuration: super-silenced (EN)

**Cooling performance** 

					- 1	ntering ext	ernal exchai	nger air tem	perature (°C	<b>:</b> )			
Size	To (°C)	2	5	3	0	3	5	4	0	4	5	5	0
		kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe	kWf	kWe
	5	350	93	328	102	304	111	283	122	277	129	146	63
	6	359	94	337	103	312	113	293	123	286	130	151	64
120.4	7	371	96	347	104	322	114	304	125	300	132	158	65
120.4	10	404	100	377	109	352	118	335	129	329	135	173	66
	15	455	106	425	115	398	125	378	135	219	61	-	-
	18	488	111	456	120	434	130	404	139	-	-	-	-
	5	396	107	372	117	345	127	325	138	315	144	184	81
	6	406	109	384	118	356	128	334	140	328	146	191	82
140.4	7	419	110	392	120	365	130	343	141	338	148	198	82
170.7	10	459	116	429	125	400	136	379	147	378	153	221	85
	15	512	124	479	133	451	143	432	155	271	80	-	-
	18	553	130	518	140	490	150	464	160	-	-	-	-
	5	434	120	406	131	378	141	356	154	352	160	186	80
	6	448	122	420	133	390	143	365	155	363	162	192	81
160.4	7	459	124	429	134	405	146	381	158	382	164	202	82
100.4	10	502	130	469	141	437	152	415	163	420	170	223	85
	15	560	140	524	150	494	160	468	175	280	76	-	-
	18	606	147	567	157	537	168	500	181	-	-	-	-
	5	516	135	482	148	445	163	413	179	399	190	150	63
	6	528	137	494	150	457	164	427	181	413	192	156	64
180.4	7	545	138	510	152	471	166	441	182	429	193	161	64
100.4	10	592	143	554	157	513	171	482	187	475	197	178	66
	15	666	152	619	166	582	180	555	196	383	121	-	-
	18	714	158	665	171	628	185	600	205	-	-	-	-
	5	545	153	511	166	474	180	442	197	430	208	264	128
	6	563	155	528	168	489	183	456	199	448	209	274	129
200.4	7	577	157	538	170	504	185	477	203	469	214	287	132
	10	627	164	587	177	546	192	516	210	510	220	312	136
	15	701	175	653	188	617	203	580	223	393	124	-	-
	18	747	183	703	196	665	212	619	228	-	-	-	-
	5	619	165	579	180	536	197	498	216	481	228	271	124
	6	636	167	595	182	553	199	514	218	497	230	280	125
220.4	7	658	170	615	185	573	202	530	220	516	232	291	127
	10	712	177	663	192	616	209	578	228	571	241	321	131
	15	795	189	743	204	694	220	651	239	409	126	-	-
	18	854	198	798	212	749	229	695	245	-	-	-	-
	5	665	181	625	198	579	215	536	236	515	248	269	121
	6	681	184	644	200	597	218	551	239	532	251	278	123
240.4	7	700	186	660	203	614	221	568	242	551	254	288	124
	10	766	194	713	211	661	229	617	251	597	259	312	127
	15	856	208	798	224	745	242	695	267	398	116	-	-
	18	922	218	860	234	803	251	742	276	-	-	-	-

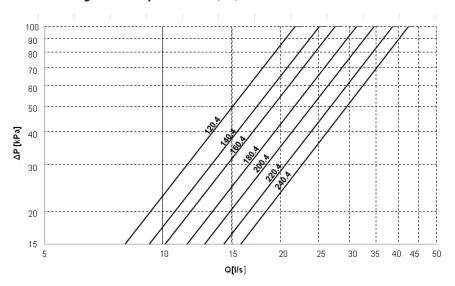
kWf = Cooling capacity in kW. The data do not consider the part related to the pumps, required to overcome the pressure drop for the solution circulation inside the exchangers kWe = Compressor power input in kW

 $kWe = Compressor \ power \ input \ in \ kW$  To (°C) = leaving internal exchanger water temperature (°C) - Performances in function of the inlet/outlet water temperature differential = 5°C



### **Internal exchanger pressure drop**

#### Acoustic configuration: super-silenced (EN)



The pressure drops are calculated considering a water temperature of  $7^{\circ}\text{C}$ 

Q = water flow-rate[I/s] DP = water side pressure drops (kPa)

The water flow-rate must be calculated with the following formula

#### $Q[I/s] = kWf/(4,186 \times DT)$

kWf = Cooling capacity in kW. DT = Temperature difference between inlet / outlet water



To the internal exchanger pressure drops must be added the pressure drops of the steel mesh mechanical strainer that must be placed on the water input line. It is a device compulsory for the correct unit operation, and it is available as Clivet option (see the HYDRONIC ASSEMBLY ACCESSORIES). If the mechanical filter is selected and installed by the Customer, it is forbidden the use of filters with the mesh pitch higher than 1,6 mm, because they can cause a bad unit operation and also its serious damaging.



## **Acoustic configuration: compressor soundproofing (SC)**



**Cooling performance at part load** 

Coolin	g perto	rmance	e at par	t load									
						Entering ex	ternal excha	nger air temp	perature (°C)				
Size	STEP		35			30			25			20	
		kWf	kWe_tot	EER	kWf	kWe_tot	EER	kWf	kWe_tot	EER	kWf	kWe_tot	EER
	6	268	85	3,16	284	78	3,64	295	72	4,09	308	66	4,66
	5	236	71	3,34	250	65	3,85	260	60	4,32	271	55	4,93
90.4	4	199	55	3,60	211	51	4,15	219	47	4,66	229	43	5,30
90.4	3	152	42	3,63	161	38	4,19	167	35	4,70	174	33	5,36
	2	102	28	3,63	108	26	4,18	112	24	4,70	117	22	5,35
	1	49	14	3,47	52	13	3,99	54	12	4,49	57	11	5,11
	6	291	92	3,17	308	84	3,65	320	78	4,10	334	72	4,67
	5	247	74	3,35	262	68	3,86	272	63	4,33	284	58	4,93
100.4	4	197	54	3,62	209	50	4,17	217	46	4,69	227	42	5,34
	3	164	45	3,69	174	41	4,25	181	38	4,78	189	35	5,44
	2	129	35	3,73	136	32	4,29	141	29	4,82	148	27	5,49
	1	62	17	3,57	66	16	4,11	68	15	4,61	71	14	5,26
	6	318	101	3,15	337	93	3,63	349	86	4,08	365	79	4,64
	5	261	78	3,36	277	72	3,87	287	66	4,34	300	61	4,95
110.4	3	201	54 48	3,72	213 192	50 44	4,29	221 199	46	4,82	231	42	5,49
	2	161	42	3,77 3,81	171	39	4,34 4,39	177	36	4,87 4,93	185	37	5,55 5,62
	1	77	21	3,65	82	20	4,20	85	18	4,72	89	17	5,37
	4	354	112	3,15	375	103	3,63	389	97	4,03	407	89	4,58
	3	278	83	3,33	294	77	3,84	305	72	4,26	319	66	4,85
120.4	2	197	53	3,71	209	49	4,28	217	46	4,75	227	42	5,41
	1	97	27	3,64	103	25	4,20	107	23	4,66	112	21	5,30
	6	407	129	3,16	431	118	3,64	447	109	4,09	468	100	4,66
	5	332	100	3,32	352	92	3,83	366	85	4,30	382	78	4,90
440.4	4	254	69	3,67	269	64	4,23	279	59	4,75	292	54	5,41
140.4	3	231	62	3,72	244	57	4,29	254	53	4,82	265	48	5,49
	2	207	55	3,79	219	50	4,37	228	46	4,90	238	43	5,59
	1	99	27	3,62	105	25	4,17	109	23	4,69	114	21	5,34
	4	460	144	3,21	488	132	3,70	506	123	4,10	529	113	4,67
160.4	3	359	107	3,36	380	98	3,87	395	92	4,29	413	85	4,88
100.4	2	251	67	3,74	267	62	4,30	277	58	4,78	289	53	5,44
	1	125	34	3,68	132	31	4,24	137	29	4,71	143	27	5,36
	6	515	164	3,15	546	150	3,63	567	139	4,08	593	128	4,64
	5	445	133	3,34	472	123	3,85	489	113	4,32	512	104	4,92
180.4	4	364	100	3,63	385	92	4,18	400	85	4,69	418	78	5,35
	3	284	76	3,75	301	70	4,33	313	64	4,86	327	59	5,54
	2	206	51	4,04	219	47	4,66	227	43	5,23	237	40	5,96
	1	103	26	4,00	109	24	4,61	113	152	5,18	118	20	5,90
	5	574 478	179 141	3,21	608 507	164 130	3,70 3,91	631 526	152 120	4,15 4,39	550	139 110	4,73 5,00
	4	373	102	3,67	396	94	4,22	410	87	4,39	429	79	5,40
200.4	3	316	85	3,72	335	78	4,22	348	72	4,82	364	66	5,49
	2	260	68	3,80	275	63	4,38	286	58	4,92	299	53	5,60
	1	129	34	3,76	137	32	4,33	142	29	4,86	149	27	5,54
	6	624	198	3,15	661	182	3,63	686	168	4,08	717	154	4,64
	5	527	160	3,30	558	147	3,80	579	136	4,27	606	125	4,86
	4	379	101	3,74	401	93	4,30	417	86	4,83	436	79	5,51
220.4	3	322	85	3,80	341	78	4,37	354	72	4,91	370	66	5,60
	2	187	50	3,73	198	46	4,29	206	43	4,82	215	39	5,49
	1	125	34	3,63	133	32	4,18	138	29	4,70	144	27	5,35
	4	678	215	3,15	718	198	3,63	746	185	4,03	779	170	4,59
240.4	3	531	157	3,38	563	145	3,89	584	135	4,32	611	124	4,91
240.4	2	383	99	3,85	406	91	4,44	421	85	4,93	440	78	5,61
	1	191	50	3,83	203	46	4,41	210	43	4,90	220	39	5,57



# **PREMIUM VERSION**





Cooling performance at part load

						Entering ex	ternal excha	nger air temp	perature (°C)				
Size	STEP		35			30			25			20	
		kWf	kWe_tot	EER	kWf	kWe_tot	EER	kWf	kWe_tot	EER	kWf	kWe_tot	EER
	4	334	119	2,81	354	109	3,24	368	102	3,59	384	94	4,09
120.4	3	267	88	3,04	283	81	3,51	293	75	3,89	307	69	4,43
120.4	2	200	57	3,53	212	52	4,07	220	49	4,51	230	45	5,14
	1	98	28	3,43	103	26	3,95	107	24	4,39	112	22	4,99
	6	381	134	2,84	404	123	3,27	419	114	3,67	438	105	4,18
	5	312	102	3,06	330	94	3,52	343	87	3,96	358	80	4,51
140.4	4	245	70	3,48	260	65	4,01	270	60	4,50	282	55	5,13
140.4	3	222	63	3,54	236	58	4,07	245	53	4,58	256	49	5,21
	2	196	54	3,62	207	50	4,17	215	46	4,68	225	42	5,33
	1	97	27	3,56	103	25	4,10	106	23	4,60	111	21	5,24
	4	423	150	2,83	448	138	3,26	465	129	3,61	486	118	4,11
	3	335	110	3,05	355	101	3,52	369	94	3,91	385	87	4,45
160.4	2	248	69	3,60	263	63	4,15	273	59	4,60	285	54	5,24
	1	121	34	3,50	128	32	4,03	133	30	4,48	139	27	5,10
	6	492	172	2,86	522	158	3,30	542	146	3,70	566	134	4,22
	5	426	139	3,05	451	128	3,52	468	118	3,95	489	109	4,50
100.4	4	360	107	3,35	382	99	3,87	396	91	4,34	414	84	4,95
180.4	3	274	80	3,43	291	74	3,95	302	68	4,44	316	62	5,06
	2	201	54	3,69	213	50	4,25	221	46	4,78	231	42	5,44
	1	100	27	3,65	106	25	4,21	110	23	4,72	115	21	5,38
	6	531	187	2,84	563	172	3,27	584	159	3,67	611	146	4,18
	5	447	146	3,06	474	134	3,53	492	124	3,96	514	114	4,51
	4	364	105	3,47	385	97	3,99	400	89	4,49	418	82	5,11
200.4	3	310	87	3,56	329	80	4,10	341	74	4,60	357	68	5,24
	2	253	68	3,74	268	62	4,31	278	57	4,84	291	53	5,51
	1	126	34	3,70	133	31	4,26	138	29	4,78	145	27	5,45
	6	596	209	2,85	632	192	3,28	655	178	3,69	685	163	4,20
	5	514	169	3,04	545	156	3,50	566	144	3,94	591	132	4,48
	4	385	107	3,59	408	99	4,13	423	91	4,64	443	84	5,29
220.4	3	320	87	3,67	339	80	4,22	352	74	4,74	368	68	5,40
	2	183	52	3,52	194	48	4,05	202	44	4,55	211	41	5,19
	1	124	35	3,55	132	32	4,09	137	30	4,59	143	27	5,23
	4	648	226	2,86	687	208	3,30	713	195	3,66	745	179	4,17
	3	516	166	3,11	547	153	3,58	567	143	3,98	593	131	4,52
240.4	2	375	103	3,64	398	95	4,19	413	89	4,65	432	82	5,30
	1	184	52	3,57	195	47	4,11	202	44	4,56	211	41	5,19

kWf = Cooling capacity in kW kWe\_tot = Unit total power input in kW



**Acoustic configuration: super-silenced (EN)** 

**Cooling performance at part load** 

						Entering ex	ternal excha	nger air temp	oerature (°C)				
Size	STEP		35			30			25			20	
		kWf	kWe_tot	EER	kWf	kWe_tot	EER	kWf	kWe_tot	EER	kWf	kWe_tot	EER
	6	259	85	3,04	275	78	3,51	285	72	3,94	298	66	4,49
	5	228	70	3,23	241	65	3,73	250	60	4,18	262	55	4,77
00.4	4	197	56	3,54	209	51	4,08	217	47	4,58	227	44	5,22
90.4	3	150	42	3,57	159	39	4,12	165	36	4,62	173	33	5,27
	2	101	28	3,57	107	26	4,12	111	24	4,62	116	22	5,27
	1	49	14	3,41	52	13	3,93	54	12	4,42	56	11	5,03
	6	280	92	3,04	297	85	3,50	308	78	3,94	322	72	4,48
	5	238	73	3,24	252	67	3,73	262	62	4,19	273	57	4,78
100.4	4	195	54	3,59	207	50	4,13	215	46	4,64	225	43	5,29
00.4	3	163	45	3,65	172	41	4,21	179	38	4,73	187	35	5,39
	2	127	35	3,69	135	32	4,25	140	29	4,78	147	27	5,44
	1	61	17	3,53	65	16	4,07	68	15	4,57	71	14	5,21
	6	307	102	3,01	325	94	3,47	338	87	3,89	353	80	4,43
	5	251	78	3,23	266	72	3,72	276	66	4,17	289	61	4,76
110.4	4	198	54	3,68	210	50	4,24	218	46	4,76	228	42	5,42
	3	179	48	3,72	190	44	4,29	197	41	4,81	206	38	5,48
	2	159	42	3,77	169	39	4,34	175	36	4,87	183	33	5,5
	1	77	21	3,60	81	20	4,15	84	18	4,66	88	17	5,3
	4	341	115	2,96	361	106	3,41	375	99	3,79	392	91	4,3
120.4	3	265	84	3,17	281	77	3,65	292	72	4,05	305	66	4,6
	2	194	53	3,64	206	49	4,20	214	46	4,66	223	42	5,3
	1	96	27	3,57	102	25	4,12	105	23	4,57	110	21	5,2
	6	393	130	3,03	417	119	3,49	432	110	3,92	452	101	4,4
	5	322	100	3,23	341	92	3,72	354	85	4,18	370	78	4,7
140.4	4	252	70	3,63	268	64	4,18	278	59	4,69	290	54	5,3
	3	229	62	3,68	243	57	4,24	252	53	4,76	264	49	5,4
	2	206	55	3,74	218	51	4,31	226	47	4,85	237	43	5,5
	1	99	28	3,58	105	25	4,12	109	23	4,63	114	22	5,2
	4	438	146	3,01	464	134	3,47	482	125	3,85	504	115	4,3
160.4	3	342	107	3,19	362	99	3,67	376	92	4,08	393	85	4,6
	2	250	69	3,62	265	63	4,17	275	59	4,63	287	55	5,2
	1	124	35	3,57	131	32	4,11	136	30	4,57	142	27	5,2
	6	491	169	2,90	520	156	3,34	540	144	3,75	565	132	4,2
	5	426	137	3,11	451	126	3,58	468	116	4,02	489	107	4,5
180.4	4	362	104	3,48	383	96	4,01	398	88	4,50	416	81	5,1
	3	283	79	3,58	300	73	4,12	311	67	4,63	325	62	5,2
	2	205	54	3,80	217	50	4,38	226	46	4,92	236	42	5,6
	1	102	27	3,76	109	25	4,34	113	23	4,87	118	21	5,5
	6	549	182	3,02	582	167	3,48	604	154	3,91	631	142	4,4
	5	457	142	3,22	485	131	3,70	503	121	4,16	526	111	4,7
200.4	4	368	103	3,58	390	94	4,13	405	87	4,64	423	80	5,2
	3	312	86	3,64	331	79	4,19	343	73	4,71	359	67	5,3
	2	256	69	3,72	272	63	4,29	282	59	4,81	295	54	5,4
	1	128	35	3,68	135	32	4,24	140	30	4,76	147	27	5,4
	6	599	203	2,96	635	186	3,41	659	172	3,83	689	158	4,3
	5	506	163	3,11	536	150	3,58	557	138	4,02	582	127	4,5
220.4	4	378	102	3,70	400	94	4,26	415	87	4,78	434	80	5,4
	3	321	85	3,76	340	78	4,33	353	72	4,86	369	67	5,5
	2	186	51	3,69	198	46	4,25	205	43	4,77	214	39	5,4
	1	125	35	3,60	132	32	4,14	137	29	4,65	143	27	5,3
	4	642	222	2,90	681	204	3,34	706	191	3,70	738	175	4,2
	3	510	161	3,17	541	148	3,65	561	139	4,05	586	127	4,6
240.4	2	374	101	3,72	397	93	4,29	412	86	4,76	430	79	5,4



# **PREMIUM VERSION**

# **Acoustic configuration: super-silenced (EN)**

# **Cooling performance at part load**

						Entering ex	ternal excha	nger air temp	perature (°C)				
Size	STEP		35			30			25			20	
		kWf	kWe_tot	EER	kWf	kWe_tot	EER	kWf	kWe_tot	EER	kWf	kWe_tot	EER
	4	322	121	2,66	341	111	3,06	354	104	3,40	370	96	3,87
	3	258	88	2,94	273	81	3,39	284	75	3,76	296	69	4,28
120.4	2	196	55	3,55	207	51	4,09	215	47	4,54	225	44	5,17
	1	96	28	3,47	101	25	3,99	105	24	4,43	110	22	5,05
	6	365	137	2,66	387	126	3,07	402	117	3,45	420	107	3,93
	5	303	103	2,94	321	95	3,39	333	88	3,80	348	80	4,33
440.4	4	240	70	3,45	255	64	3,97	264	59	4,46	276	54	5,09
140.4	3	218	62	3,53	232	57	4,07	240	53	4,57	251	48	5,21
	2	196	54	3,63	208	50	4,18	216	46	4,70	226	42	5,35
	1	97	27	3,57	103	25	4,11	107	23	4,62	112	21	5,26
	4	405	153	2,64	429	141	3,05	446	132	3,38	466	121	3,85
160.4	3	325	111	2,93	345	102	3,38	358	95	3,75	374	88	4,27
100.4	2	246	69	3,57	261	63	4,11	270	59	4,57	283	54	5,20
	1	120	34	3,47	127	32	4,00	131	30	4,44	137	27	5,06
	6	471	175	2,69	499	161	3,10	518	149	3,48	542	137	3,96
	5	408	141	2,90	433	130	3,34	449	120	3,75	470	110	4,28
180.4	4	348	107	3,27	369	98	3,76	383	91	4,23	400	83	4,82
100.4	3	273	80	3,40	290	74	3,92	301	68	4,40	315	63	5,01
	2	200	55	3,66	212	50	4,22	220	46	4,74	230	43	5,40
	1	100	28	3,62	106	25	4,17	110	23	4,68	115	21	5,34
	6	504	194	2,59	534	179	2,99	554	165	3,36	580	152	3,82
	5	424	150	2,83	450	138	3,26	467	127	3,66	488	117	4,17
200.4	4	348	106	3,30	369	97	3,80	383	90	4,27	401	82	4,86
200.4	3	299	87	3,44	317	80	3,97	329	74	4,46	344	68	5,08
	2	249	68	3,64	264	63	4,20	274	58	4,72	286	53	5,37
	1	124	34	3,60	131	32	4,15	136	29	4,66	143	27	5,31
	6	573	213	2,68	607	196	3,09	630	181	3,47	659	166	3,96
	5	490	171	2,87	519	157	3,30	539	145	3,71	563	133	4,23
220.4	4	373	105	3,55	396	97	4,09	411	89	4,60	430	82	5,24
220.4	3	318	81	3,90	337	75	4,49	350	69	5,05	365	64	5,75
	2	182	52	3,51	193	48	4,04	200	44	4,54	209	40	5,17
	1	123	35	3,54	131	32	4,07	136	30	4,58	142	27	5,21
	4	614	233	2,64	651	214	3,04	675	200	3,38	706	184	3,84
240.4	3	491	168	2,93	521	154	3,38	541	144	3,75	565	132	4,27
240.4	2	368	103	3,56	390	95	4,11	405	89	4,56	424	82	5,19
	1	180	52	3,49	191	47	4,02	198	44	4,47	207	41	5,08

 $\label{eq:kWf} kWf = \text{Cooling capacity in kW} \\ kWe\_\text{tot} = \text{Unit total power input in kW}$ 



# **Option compatiblity - EXCELLENCE version**

# Acoustic configuration: compressor soundproofing (SC)

REFERENCE	DESCRIPTION	90.4	100.4	110.4	120.4	140.4	160.4	180.4	200.4	220.4	240.4
	CONFIGURATIONS AN	D MAIN A	CCESSORI	ES							
В	Water low temperature	0	0	0	0	0	0	0	0	0	0
D	Partial energy recovery	0	0	0	0	0	0	0	0	0	0
R	Total energy recovery	0	0	0	0	0	0	0	0	0	0
B + D	Water low temperature + Partial energy recovery	0	0	0	0	0	0	0	0	0	0
B + R	Water low temperature + Total energy recovery	0	0	0	0	0	0	0	0	0	0
A550	550 l. storage tank	0	0	0	0	Х	Х	Х	Х	Х	Х
A700	700 l. storage tank	х	Х	Х	Х	0	0	0	Х	Х	Х
A900	900 l. storage tank	х	Х	Х	Х	Х	Х	Х	0	0	0
	STORAGE TANK AND PUMP WI	TH PRIMA	RY CIRCU	IT BUILT-I	N						
A550PPS	550 l. storage tank with primary circuitwith pump built-in	0	0	0	0	Х	Х	Х	Х	Х	Х
A700PPS	700 l. storage tank with primary circuitwith pump built-in	Х	Х	Х	Х	0	0	0	Х	Х	Х
A900PPS	900 l. storage tank with primary circuitwith pump built-in	х	Х	Х	Х	Х	Х	Х	0	0	0
	2PM - HYDROPAG	K WITH 2	PUMPS								
(PU20)	Pump 20	0	0	0	0	0	Х	Х	Х	Х	Х
(PU21) / (PU22)	Pump 21 / Pump 22	0	0	0	0	0	0	0	Х	Х	Х
(PU26)	Pump 26	Х	Х	Х	Х	Х	0	0	0	0	0
(PU42)	Pump 42	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
(PU43)	Pump 43	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
+ A550PPS	+ 550 l. storage tank with primary circuitwith pump built-in	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
+ A700PPS	+ 700 l. storage tank with primary circuitwith pump built-in	х	Х	Х	Х	Х	Х	Х	Х	Х	Х
+ A900PPS	+ 900 l. storage tank with primary circuitwith pump built-in	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
+ A550	+ 550 l. storage tank	0	0	0	0	Х	Х	Х	Х	Х	Х
+ A700	+ 700 l. storage tank	х	х	Х	Х	0	0	0	Х	Х	Х
+ A900	+ 900 l. storage tank	х	х	Х	Х	Х	Х	Х	0	0	0
	3PM - HYDROPAG	K WITH 3	PUMPS								
(PU20)	Pump 20	Х	Х	Х	Х	Х	Х	0	0	0	Х
(PU21)	Pump 21	Х	Х	Х	0	0	0	0	0	0	0
(PU22)	Pump 22	0	0	0	0	0	0	0	0	0	0
+ A550PPS	+ 550 l. storage tank with primary circuitwith pump built-in	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
+ A700PPS	+ 700 l. storage tank with primary circuitwith pump built-in	х	Х	Х	Х	Х	Х	Х	Х	Х	Х
+ A900PPS	+ 900 l. storage tank with primary circuitwith pump built-in	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
+ A550	+ 550 l. storage tank	0	0	0	0	Х	Х	Х	Х	Х	Х
+ A700	+ 700 l. storage tank	Х	х	Х	Х	0	0	0	Х	Х	Х
+ A900	+ 900 l. storage tank	Х	х	х	Х	Х	Х	Х	0	0	0
	OTHER AC	CESSORIE	S								
CREFB	Device for the reduction of the Eco Breeze ext. section fan consumptions	0	0	0	0	0	0	0	0	0	0
CREFP	Device for the reduction of the ext. Section fan consumptions at variable speed (phase-cutting)	•	•	•	•	•	•	•	•	•	•

<sup>•</sup> Standard

0 Option



# **Option compatiblity - PREMIUM version**

# **Acoustic configuration: compressor soundproofing (SC)**

REFERENCE	DESCRIPTION	120.4	140.4	160.4	180.4	200.4	220.4	240.4
	CONFIGURATIONS AND MAII	N ACCESSORI	ES					
В	Water low temperature	0	0	0	0	0	0	0
D	Partial energy recovery	0	0	0	0	0	0	0
R	Total energy recovery	0	0	0	0	0	0	0
B + D	Water low temperature + Partial energy recovery	0	0	0	0	0	0	0
B+R	Water low temperature + Total energy recovery	0	0	0	0	0	0	0
A550	550 l. storage tank	0	0	0	х	х	х	Х
A700	700 I. storage tank	Х	х	х	0	0	х	х
A900	900 I. storage tank	Х	х	х	х	х	0	0
	STORAGE TANK AND PUMP WITH PRI	MARY CIRCU	IT BUILT-IN	'	<b>'</b>	'	·	
A550PPS	550 l. storage tank with primary circuitwith pump built-in	0	Х	Х	х	Х	х	х
A700PPS	700 l. storage tank with primary circuitwith pump built-in	Х	0	0	0	Х	х	Х
A900PPS	900 l. storage tank with primary circuitwith pump built-in	Х	Х	Х	х	0	0	0
	2PM - HYDROPACK WITI	H 2 PUMPS						
(PU20)	Pump 20	0	0	0	Х	Х	х	Х
(PU21) / (PU22)	Pump 21 / Pump 22	0	0	0	0	Х	х	Х
(PU26)	Pump 26	Х	х	х	0	0	0	0
(PU42)	Pump 42	Х	х	х	Х	х	х	х
(PU43)	Pump 43	Х	Х	х	Х	х	х	Х
+ A550PPS	+ 550 l. storage tank with primary circuitwith pump built-in	х	Х	х	Х	х	х	х
+ A700PPS	+ 700 l. storage tank with primary circuitwith pump built-in	х	Х	х	Х	х	х	х
+ A900PPS	+ 900 l. storage tank with primary circuitwith pump built-in	Х	Х	Х	Х	Х	х	Х
+ A550	+ 550 l. storage tank	0	0	0	Х	Х	х	х
+ A700	+ 700 l. storage tank	Х	Х	Х	0	0	х	х
+ A900	+ 900 l. storage tank	Х	Х	Х	х	Х	0	0
	3PM - HYDROPACK WITI	H 3 PUMPS						
(PU20)	Pump 20	Х	х	х	Х	0	0	Х
(PU21)	Pump 21	Х	х	0	0	0	0	0
(PU22)	Pump 22	0	0	0	0	0	0	0
+ A550PPS	+ 550 l. storage tank with primary circuitwith pump built-in	Х	х	х	Х	х	х	х
+ A700PPS	+ 700 l. storage tank with primary circuitwith pump built-in	Х	х	х	Х	х	х	х
+ A900PPS	+ 900 l. storage tank with primary circuitwith pump built-in	Х	х	х	Х	х	х	х
+ A550	+ 550 l. storage tank	0	0	0	Х	х	х	Х
+ A700	+ 700 l. storage tank	Х	Х	Х	0	0	х	х
+ A900	+ 900 l. storage tank	Х	Х	Х	Х	Х	0	0
	OTHER ACCESSOR	RIES						
CREFB	Device for the reduction of the Eco Breeze ext. section fan consumptions	0	0	0	0	0	0	0
CREFP	Device for the reduction of the ext. Section fan consumptions at variable speed (phase-cutting)	•	•	•	•	•	•	•

• Standard

0 Option



# **Option compatiblity - EXCELLENCE version**

# **Acoustic configuration: super-silenced (EN)**

REF.	DESCRIPTION	90.4	100.4	110.4	120.4	140.4	160.4	180.4	200.4	220.4	240.4
	CONFIGURATIONS AN	ID MAIN A	CCESSORI	ES				<u> </u>		I	
В	Water low temperature	0	0	0	0	0	0	0	0	0	0
D	Partial energy recovery	0	0	0	0	0	0	0	0	0	0
R	Total energy recovery	0	0	0	0	0	0	0	0	0	0
B + D	Water low temperature + Partial energy recovery	0	0	0	0	0	0	0	0	0	0
B+R	Water low temperature + Total energy recovery	0	0	0	0	0	0	0	0	0	0
A550	550 l. storage tank	0	0	0	0	Х	Х	Х	Х	Х	Х
A700	700 l. storage tank	Х	Х	Х	Х	0	0	0	Х	Х	Х
A900	900 l. storage tank	Х	х	Х	х	Х	Х	Х	0	0	0
	STORAGE TANK AND PUMP W	TH PRIMA	RY CIRCU	IT BUILT-I	N						
A550PPS	550 l. storage tank with primary circuitwith pump built-in	0	0	0	0	Х	Х	Х	Х	Х	Х
A700PPS	700 l. storage tank with primary circuitwith pump built-in	Х	х	Х	Х	0	0	0	Х	Х	Х
A900PPS	900 l. storage tank with primary circuitwith pump built-in	Х	х	Х	Х	Х	Х	Х	0	0	0
	2PM - HYDROPA	CK WITH 2	PUMPS								
(PU20)	Pump 20	0	0	0	0	0	0	Х	Х	Х	Х
(PU21) / (PU22)	Pump 21 / Pump 22	0	0	0	0	0	0	0	Х	Х	Х
(PU26)	Pump 26	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
(PU42)	Pump 42	Х	х	Х	Х	Х	Х	Х	Х	Х	0
(PU43)	Pump 43	Х	Х	Х	Х	Х	Х	Х	Х	0	0
+ A550PPS	+ 550 l. storage tank with primary circuitwith pump built-in	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
+ A700PPS	+ 700 l. storage tank with primary circuitwith pump built-in	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
+ A900PPS	+ 900 l. storage tank with primary circuitwith pump built-in	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
+ A550	+ 550 l. storage tank	0	0	0	0	Х	Х	Х	Х	Х	Х
+ A700	+ 700 l. storage tank	Х	Х	Х	Х	0	0	0	Х	Х	Х
+ A900	+ 900 l. storage tank	Х	Х	Х	Х	Х	Х	Х	0	0	0
	3PM - HYDROPA	CK WITH 3	PUMPS						,		
(PU20)	Pump 20	Х	Х	Х	Х	Х	Х	Х	0	0	Х
(PU21)	Pump 21	Х	Х	Х	0	0	0	0	0	0	0
(PU22)	Pump 22	0	0	0	0	0	0	0	0	0	0
+ A550PPS	+ 550 l. storage tank with primary circuitwith pump built-in	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
+ A700PPS	+ 700 l. storage tank with primary circuitwith pump built-in	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
+ A900PPS	+ 900 l. storage tank with primary circuitwith pump built-in	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
+ A550	+ 550 l. storage tank	0	0	0	0	Х	Х	Х	Х	Х	Х
+ A700	+ 700 l. storage tank	Х	Х	Х	Х	0	0	0	Х	Х	Х
+ A900	+ 900 l. storage tank	Х	Х	Х	Х	Х	Х	Х	0	0	0
	OTHER AC	CESSORIE	S								
CREFB	Device for the reduction of the Eco Breeze ext. section fan consumptions	0	0	0	0	0	0	0	0	0	0
CREFP	Device for the reduction of the ext. Section fan consumptions at variable speed (phase-cutting)	•	•	•	•	•	•	•	•	•	•

<sup>•</sup> Standard

0 Option



# **Option compatiblity - PREMIUM version**

# **Acoustic configuration: super-silenced (EN)**

REF.	DESCRIPTION	120.4	140.4	160.4	180.4	200.4	220.4	240.4
	CONFIGURATIONS AND MAI	N ACCESSORI	ES					
В	Water low temperature	0	0	0	0	0	0	0
D	Partial energy recovery	0	0	0	0	0	0	0
R	Total energy recovery	0	0	0	0	0	0	0
B + D	Water low temperature + Partial energy recovery	0	0	0	0	0	0	0
B+R	Water low temperature + Total energy recovery	0	0	0	0	0	0	0
A550	550 I. storage tank	0	0	0	х	х	х	х
A700	700 l. storage tank	Х	х	х	0	0	х	х
A900	900 I. storage tank	Х	х	х	х	х	0	0
	STORAGE TANK AND PUMP WITH PRI	MARY CIRCU	IT BUILT-IN					
A550PPS	550 l. storage tank with primary circuitwith pump built-in	0	Х	х	Х	Х	Х	х
A700PPS	700 l. storage tank with primary circuitwith pump built-in	Х	0	0	0	Х	Х	х
A900PPS	900 l. storage tank with primary circuitwith pump built-in	Х	Х	х	Х	0	0	0
	2PM - HYDROPACK WIT	H 2 PUMPS						
(PU20)	Pump 20	0	0	0	Х	Х	Х	Х
(PU21) / (PU22)	Pump 21 / Pump 22	0	0	0	0	0	Х	Х
(PU26)	Pump 26	Х	Х	Х	Х	Х	Х	Х
(PU42)	Pump 42	Х	Х	х	Х	Х	Х	0
(PU43)	Pump 43	Х	Х	х	Х	Х	0	0
+ A550PPS	+ 550 l. storage tank with primary circuitwith pump built-in	Х	Х	х	Х	Х	Х	х
+ A700PPS	+ 700 l. storage tank with primary circuitwith pump built-in	Х	Х	х	Х	Х	Х	х
+ A900PPS	+ 900 l. storage tank with primary circuitwith pump built-in	х	Х	х	Х	Х	Х	х
+ A550	+ 550 l. storage tank	0	0	0	Х	Х	Х	х
+ A700	+ 700 l. storage tank	Х	Х	х	0	0	Х	х
+ A900	+ 900 l. storage tank	Х	Х	х	Х	Х	0	0
	3PM - HYDROPACK WIT	H 3 PUMPS						
(PU20)	Pump 20	Х	Х	х	Х	Х	0	0
(PU21)	Pump 21	Х	Х	х	0	0	0	0
(PU22)	Pump 22	0	0	0	0	0	0	0
+ A550PPS	+ 550 l. storage tank with primary circuitwith pump built-in	Х	Х	х	Х	Х	Х	х
+ A700PPS	+ 700 l. storage tank with primary circuitwith pump built-in	Х	Х	х	Х	Х	Х	х
+ A900PPS	+ 900 l. storage tank with primary circuitwith pump built-in	Х	Х	х	Х	Х	Х	х
+ A550	+ 550 l. storage tank	0	0	0	Х	Х	Х	Х
+ A700	+ 700 l. storage tank	Х	Х	х	0	0	Х	Х
+ A900	+ 900 l. storage tank	х	х	х	х	Х	0	0
	OTHER ACCESSOI	RIES						
CREFB	Device for the reduction of the Eco Breeze ext. section fan consumptions	0	0	0	0	0	0	0
CREFP	Device for the reduction of the ext. Section fan consumptions at variable speed (phase-cutting)	•	•	•	•	•	•	•

<sup>•</sup> Standard

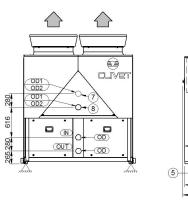
0 Option

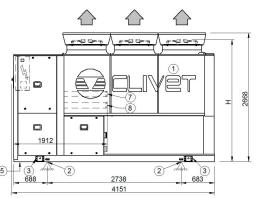


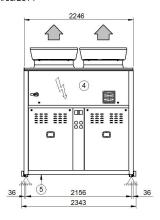
# **Dimensional drawings**

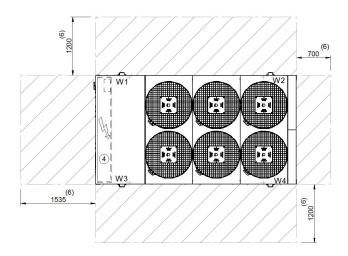
## Size 90.4-120.4 - Acoustic configuration : Compressor soundproofing (SC) / Super-silenced (EN)

#### DAA8T90 4\_120 4\_EXC\_PRM\_SC\_EN Data/Date 04/08/2014









- 1. External exchanger (condenser)
- 2. Antivibration fixing holes Ø 25mm
- 3. Lifting brackets (removable, if required, after unit positioning)
- 4. Main electrical panel

- 5. Power input supply
- 6. Recommended functional clearances
- 7. Entering exchanger water recovery side (optional)
- 8. Leaving exchanger water recovery side (optional)

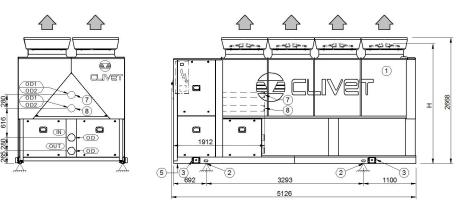
		SC-EXC			SC-PRM					EN-	EXC		EN-PRM				
Size		90.4	100.4	110.4	120.4	90.4	100.4	110.4	120.4	90.4	100.4	110.4	120.4	90.4	100.4	110.4	120.4
H (without Axitop)	mm	2484	2484	2484	2484	-	-	-	2484	2484	2484	2484	2484	-	-	-	2484
OD (internal exchanger)	mm	114,3	114,3	114,3	114,3	-	-	-	114,3	114,3	114,3	114,3	114,3	-	-	-	114,3
OD1 (partial recovery)	mm	76,1	76,1	76,1	76,1	-	-	-	76,1	76,1	76,1	76,1	76,1	-	-	-	76,1
OD2 (total recovery)	mm	114,3	114,3	114,3	114,3	-	-	-	114,3	114,3	114,3	114,3	114,3	-	-	-	114,3
A - Length	mm	4151	4151	4151	4151	-	-	-	4151	4151	4151	4151	4151	-	-	-	4151
B - Depth	mm	2246	2246	2246	2246	-	-	-	2246	2246	2246	2246	2246	-	-	-	2246
C - Height	mm	2668	2668	2668	2668	-	-	-	2668	2668	2668	2668	2668	-	-	-	2668
W1 Supporting point	kg	860	896	908	941	-	-	-	919	860	896	908	941	-	-	-	919
W2 Supporting point	kg	569	697	602	621	-	-	-	585	569	597	602	621	-	-	-	585
W3 Supporting point	kg	847	884	896	932	-	-	-	908	847	884	896	932	-	-	-	908
W4 Supporting point	kg	556	585	590	612	-	-	-	574	556	585	590	612	-	-	-	574
Shipping weight	kg	2721	2848	2880	2986	-	-	-	2868	2721	2848	2880	2986	-	-	-	2868
Operating weight	kg	2832	2962	2996	3106	-	-	-	2986	2832	2962	2996	3106	-	-	-	2986

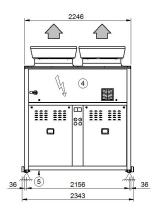
The presence of optional accessories may result in a substantial variation of the weights shown in the table.

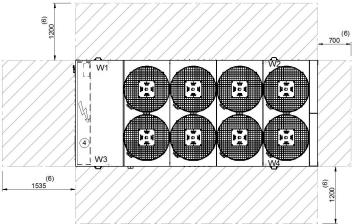


### Size 140.4-180.4 - Acoustic configuration: Compressor soundproofing (SC) / Super-silenced (EN)

# DAA8T140 4\_180 4\_EXC\_PRM\_SC\_EN Data/Date 04/08/2014







- 1. External exchanger (condenser)
- 2. Antivibration fixing holes Ø 25mm
- 3. Lifting brackets (removable, if required, after unit positioning)
- 4. Main electrical panel

- 5. Power input supply
- 6. Recommended functional clearances
- $7. \ \ Entering\ exchanger\ water\ recovery\ side\ (optional)$
- 8. Leaving exchanger water recovery side (optional)

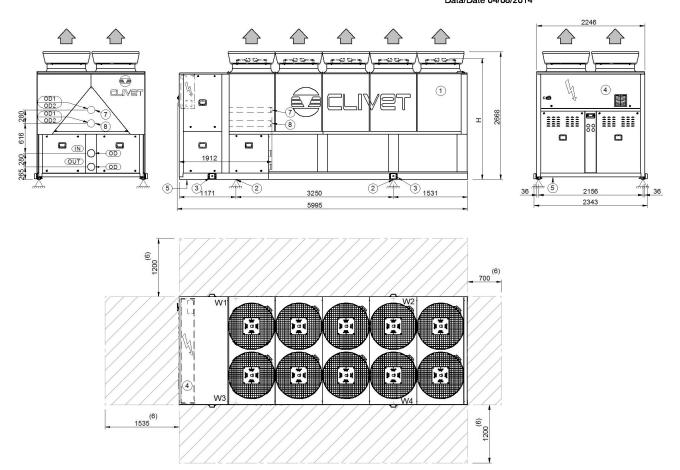
			SC-EXC			SC-PRM			EN-EXC		EN-PRM			
Grandezze		140.4	160.4	180.4	140.4	160.4	180.4	140.4	160.4	180.4	140.4	160.4 2484 114,3 76,1 139,7 4151 2246 2668 973 633 966 625 3075 3197	180.4	
H (without Axitop)	mm	2484	2484	2484	2484	2484	2484	2484	2484	2484	2484	2484	2484	
OD (internal exchanger)	mm	114,3	114,3	114,3	114,3	114,3	114,3	114,3	114,3	114,3	114,3	114,3	114,3	
OD1 (partial recovery)	mm	76,1	76,1	76,1	76,1	76,1	76,1	76,1	76,1	76,1	76,1	76,1	76,1	
OD2 (total recovery)	mm	114,3	139,7	139,7	114,3	139,7	139,7	114,3	139,7	139,7	114,3	139,7	139,7	
A - Length	mm	5126	5126	5126	4151	4151	5126	5126	5126	5126	4151	4151	5126	
B - Depth	mm	2246	2246	2246	2246	2246	2246	2246	2246	2246	2246	2246	2246	
C - Height	mm	2668	2668	2668	2668	2668	2668	2668	2668	2668	2668	2668	2668	
W1 Supporting point	kg	1092	1122	1248	949	973	1183	1092	1122	1248	949	973	1183	
W2 Supporting point	kg	707	726	782	616	633	704	707	726	782	616	633	704	
W3 Supporting point	kg	1083	1115	1244	939	966	1177	1083	1115	1244	939	966	1177	
W4 Supporting point	kg	697	719	778	607	925	698	697	719	778	607	625	698	
Shipping weight	kg	3427	3522	3889	2992	3075	3604	3427	3522	3889	2992	3075	3604	
Operating weight	kg	3579	3682	4052	3111	3197	3762	3579	3682	4052	3111	3197	3762	

The presence of optional accessories may result in a substantial variation of the weights shown in the table.



### Size 200.4-240.4 - Acoustic configuration: Compressor soundproofing (SC) / Super-silenced (EN)

#### DAA8T200 4\_240 4\_EXC\_PRM\_SC\_EN Data/Date 04/08/2014



- 1. External exchanger (condenser)
- 2. Antivibration fixing holes Ø 25mm
- 3. Lifting brackets (removable, if required, after unit positioning)
- 4. Main electrical panel

- 5. Power input supply
- 6. Recommended functional clearances
- 7. Entering exchanger water recovery side (optional)8. Leaving exchanger water recovery side (optional)

Sizo		SC-EXC				SC-PRM			EN-EXC		EN-PRM			
Size		200.4	220.4	240.4	200.4	220.4	240.4	200.4	220.4	240.4	200.4	220.4	240.4	
H (without Axitop)	mm	2484	2484	2484	2484	2484	2484	2484	2484	2484	2484	2484	2484	
OD (internal exchanger)	mm	139,7	139,7	139,7	139,7	139,7	139,7	139,7	139,7	139,7	139,7	139,7	139,7	
OD1 (partial recovery)	mm	71,6	76,1	76,1	76,1	76,1	76,1	71,6	76,1	76,1	76,1	76,1	76,1	
OD2 (total recovery)	mm	139,7	139,7	139,7	139,7	139,7	139,7	139,7	139,7	139,7	139,7	139,7	139,7	
A - Length	mm	5995	5995	5995	5126	5995	5995	5995	5995	5995	5126	5995	5995	
B - Depth	mm	2246	2246	2246	2246	2246	2246	2246	2246	2246	2246	2246	2246	
C - Height	mm	2668	2668	2668	2668	2668	2668	2668	2668	2668	2668	2668	2668	
W1 Supporting point	kg	1381	1416	1465	1221	1361	1427	1381	1416	1465	1221	1361	1427	
W2 Supporting point	kg	902	923	959	737	863	916	902	923	959	737	863	916	
W3 Supporting point	kg	1369	1426	1459	1216	1365	1419	1369	1426	1459	1216	1365	1419	
W4 Supporting point	kg	891	932	953	733	866	908	891	932	953	733	866	908	
Shipping weight	kg	4344	4491	4627	3745	4256	4464	4344	4491	4627	3745	4256	4464	
Operating weight	kg	4543	4697	4836	3907	4455	4670	4543	4697	4836	3907	4455	4670	

The presence of optional accessories may result in a substantial variation of the weights shown in the table.





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